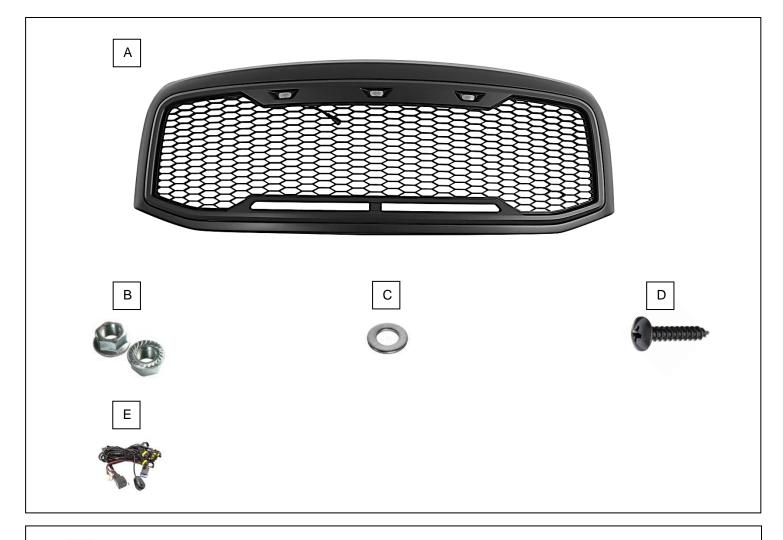
KEY TO COMPONETS

- A. 1 ea. Grille
- B. 8 ea. M6x1.0 flange nut
- C. 8 ea. M6 flat washer
- D. 6 ea. #4 x 25mm sheet metal screw

TOOLS NEEDED Ratchet 8mm socket 10mm socket #2 philip's head screw driver Plastic rivet removal tool or similar tool

Baja Upper Replacement Grille w/ LED Lighting PART NUMBER: R109759 FITS 02-05 Dodge Ram 1500/2500



Please take a few minutes to read and thoroughly familiarize yourself with the installation procedures outlined in this manual. Following the steps as outlined will save you time and help reduce mistakes. Once the instructions are reviewed, if you feel that you are not capable of safely installing the parts seek the help of a qualified installation expert to help you complete the job. The manufacture is in no way responsible for any personal injury or vehicle damage that may occur during the installation.

ELECTRICAL INSTALLATION



This bumper comes complete with LED lights which need to be connected to a power source. Failure to properly make these connections could result in damage to the LED lights and/or your vehicle and may result in personal injury. If you are not qualified to make the proper connections, we highly recommend that you contact an installation expert to complete the connections.

California Proposition 65 Warning!

This product may contain lead a chemical known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. Page 1

FACTORY GRILLE REMOVAL



Step 1.

Using a 8mm socket locate and remove 6 factory bolts securing the upper portion of the factory grille onto vehicle. Discard factory hardware.





Using a 8mm socket locate and remove 6 factory bolts securing the lower portion of the factory grille onto vehicle. Discard factory hardware.

INSTALLING NEW GRILLE



Step 3.

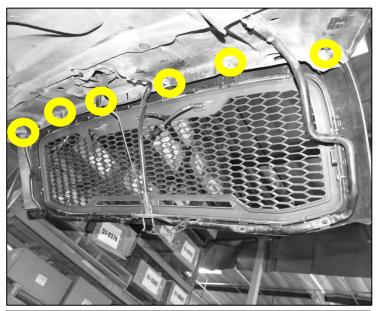
Close the vehicle hood. Firmly grab and pull factory grille off of vehicle. Set factory grille aside in a protected area.



Step 1. Place supplied grille (A) onto the vehicle as shown.

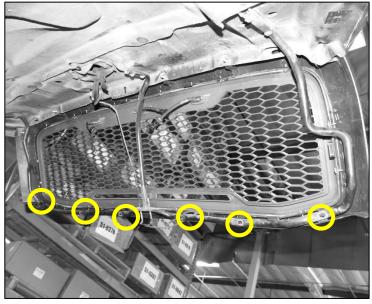
Page 2

INSTALLING NEW GRILLE continued



Step 2.

Open the vehicle hood. Start a supplied M6x1.0 flange nut (B) at the end of bolt. Tighten down using a 10mm socket. Repeat step for remaining flange nuts.



Step 3.

Place a supplied #4 x 25mm sheet metal screw (D) with a M6 flat washer (C) through the factory grille support hole and onto the grille. Tighten down sheet metal screw using a #2 philip's heads screw driver. Repeat step for remaining sheet metal screws.

Step 4.

Proceed to make electrical connections for the LED lights. If you are not qualified to make the proper connections, we highly recommend that you contact an installation expert to complete the connections.

This completes the installation process.

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