

BILLET GRILLE INSTRUCTIONS

PN: R109970/R109971

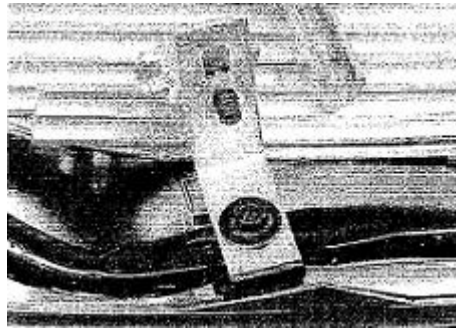
02-07 RAM 1500 UPPER 2PC REPLACEMENT STYLE

Hardware

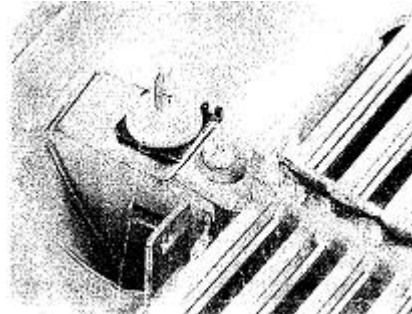
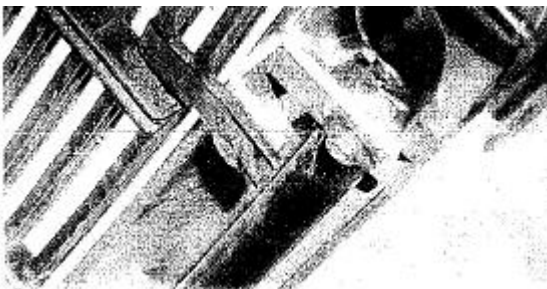
4 --round head screws **4** --kept nuts **4** --bigger kept nuts **4** --washers
4 --hex head bolts **2** --L shape tabs **2** --J shape tabs

NOTE: Be Careful not to scratch the grills Surface.

- (1) Lift hood. Completely remove hood release rod.
- (2) Remove 6 bolts that attach tubular frame to hood. Remove 6 nuts that attach grille shell to hood. Gently pull grille shell away from hood.
- (3) Place grille shell face down on a soft surface. Knock out rivets holding factory grilles with a 3/32" punch. Lift factory grille out.



- (4) Set billet grilles in place. Unscrew the 4 bolts from tubular frame near lower mounting tabs only. Attach 2 L shape tabs loosely to lower out mounting tabs, slotted side up with 1/4 X 1" bolts and 1/4" kept nuts, as above right picture show.
- (5) Attach 2 L shape tabs to inner lower mounting tabs. Attach L and J tabs loosely to tubular frame with previously removed bolts. Bend tabs as necessary to fit.



- (6) Attach upper mounting tabs to grille shell with the round head screws, washers, and kept nuts through holes just below mounting studs. Center billet grille and tighten all fasteners, as above right picture show.
- (7) Reinstall grille shell to hood. Reattach 6 nuts to hood and 6 bolts through tubular frame to hood. Reinstall hood release rod. Close hood.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!