

BILLET GRILLE INSTRUCTIONS

PN: R109972/R109975

**02-07 DODGE RAM 1500-BUMPER/ 2003 2500-3500 NEW BODY STYLE BUMPER OVERLAY
(1PC)**

Hardware

3 --Screws 3 --Flat tabs

NOTE: Be Careful not to scratch the grills Surface.

- (1) Remove the billet grille and installation hardware from box.
- (2) Place the billet grille over the plastic filler panel in the bumper that covers over the factory hole.
- (3) Using the holes in the welded tabs as a guide (Make sure the grille is centered). Mark and drill a 1/8" hole in each of the three locations.
- (4) Place the grille back in the opening, start a screw in each of the holes just drilled. Place a flat clip nut behind the plastic insert panel then tighten up each of the screws. **DO NOT OVER TIGHTEN SCREWS.**

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!