

# BILLET GRILLE INSTRUCTIONS

**PN: R109973/R109976**

**06-08 DODGE RAM BUMPER (1PC)**

**Hardware**

4-- 8X1"Truss Head Tapping Screws

4-- 8# U-Nuts

2-- Short Z Brackets

2-- Long Z Brackets

2-- 1/4"-20X3/4" Hex Bolts

2-- 1/4"-20 Nuts

2-- 1/4" Washers

2-- 1/4" Lock Washers

**NOTE:** Be Careful not to scratch the grills Surface.

- (1) This billet insert is designed for the new style 2006 Dodge Ram bumper fascia (shown below).  
Open the hood and remove the factory tow hooks with a 9-16" (or 15mm) wrench / socket.  
Attach the short Z brackets to the inside bolt hole using the factory tow hook bolts.
- (2) Attach the two longer Z brackets to the bumper as shown; these attach to factory holes along the bottom of the bumper. Use the 1/4-20 bolts, nuts and washers.
- (3) Slide a u-nut onto the other end of the mounting brackets. Center the grille into the opening (The small mounting tabs sit towards the bottom of the opening). Attach the grille using the #8 screws.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!