

INSTALLATION INSTRUCTIONS
Taillight Guard PART # S109155 S109156
1999-02 Silverado/Sierra “Classic” 1500LD/2500LD;
2001-02 1500HD/2500HD/3500

NOTE: Please read this information before installing. **NO DRILLING REQUIRED** for the installation of these taillight guards. To obtain correct installation, we recommend you follow this step by step installation carefully. Please take care when installing this product to protect the finish and your investment.

Step 1: Locate hardware and check contents with hardware listed below.

QTY	DESCRIPTION
1	Taillight Guard (Left & Right)
4	#4.2 x 1” Sheet Metal Screws
4	#5 Flat Washers

Step 2: Remove the two mounting screws that support the taillight to the vehicle as shown in Figure 1. Carefully unfasten clips and remove taillight.

Step 3: Orient taillight housing onto Taillight Guard. Engage side support bracket to factory pin as shown in Figure 2. Position the Taillight Guard assembly onto vehicle and fasten factory clips.

Step 4: Locate (2) #4.2 x 1” Sheet Metal Screws and (2) # 5 Flat washers. Secure the guard to the vehicle by using the hardware listed in this step (Figure 1). **Open and close the tailgate slowly, to be certain that the Guard does not interfere with tailgate.**

NOTE: During shipping Brackets may loose their shape. In order to get a proper fit, Bracket might need to be re-shaped slightly. Repeat steps 2 – 4 for opposite side.

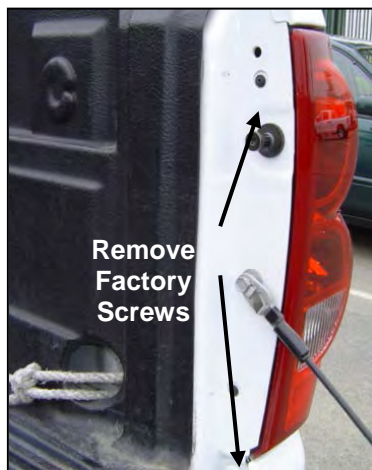


Figure 1

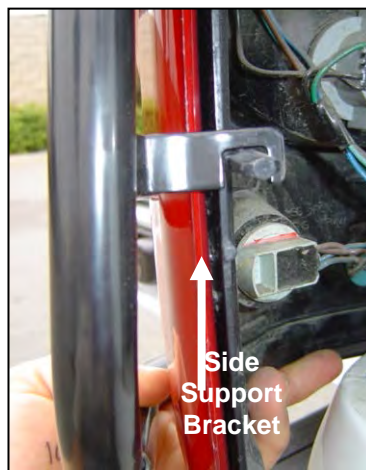


Figure 2



Figure 3