

# 50"/54" Curved LED Light Bar Mount

(1999-2006 Silverado/Sierra & 07 Classic)  
(2007-2013) Silverado / Sierra 1500

## Contents :

- (1) Driver Mount
- (1) Passenger Mount
- (2) Gaskets
- (6) Rivnuts
- (6) Allen Head Bolts

## Tools Required:

- 1/2" wrench
- 9/16" wrench
- Drill
- Drill Bits (1/8" 33/64")
- Tape measure
- Permanent Marker
- 3/16" Allen Wrench
- 6mm Allen Wrench
- Masking Tape
- Helper (Recommended)

## Installation Instructions:

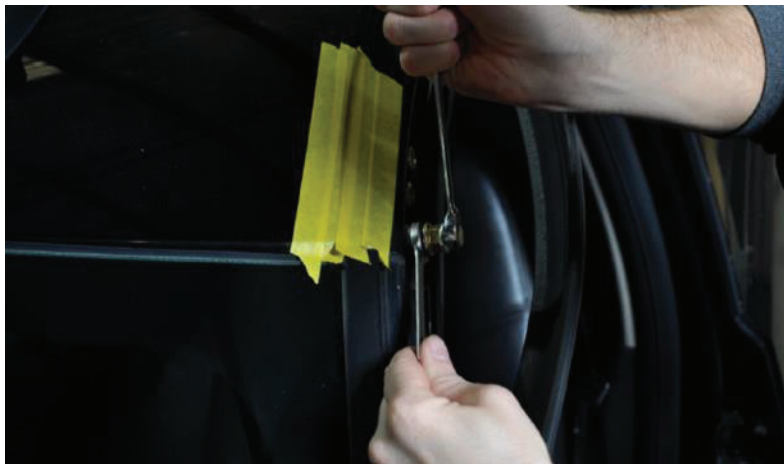
1. Open the doors and pull back the weather stripping above the windshield on both sides of the truck.
2. Apply masking tape to the painted surface of the truck to protect the vehicles paint while marking the mounting hole locations.
3. Loosely Install the driver and passenger mounts to the light bar using the supplied light bar's hardware.
4. With a helper, place the mounts on the top of the door jam. Measure 1/2" up from the windshield line and mark the three holes on both sides of the truck with a marker or center punch.



5. Remove the light bar and mounts from the truck and drill the marked holes with a 1/8" drill bit making a pilot hole.
6. Now that pilot holes are drilled, finish drilling to 33/64".
7. Take the supplied bolt, washer, nut and screw them into the riv-nut.



8. Place the rivnut assembly into the drilled hole in the door jam. \*\*Note: Apply a small amount of silicone to the outside of the rivnut to prevent water from getting into the vehicle.
9. Use a 1/2" wrench and a 9/16" wrench to tighten the bolt while holding the nut with the 9/16" wrench. Doing this will compress the nut insert and lock it into place while inserted in the drilled hole.



10. Repeat this step for all six nut inserts.
11. Remove the masking tape.
12. Place the supplied rubber gasket between the bracket and the vehicles paint. Install the brackets using the supplied hardware.
13. With a second person, align light bar with mounts attached to the three previously drilled holes on both side of truck. Secure the mounts to the truck with the supplied Allen head screw and tighten down with a 3/16" Allen wrench.
14. Now is the time to make adjustments to gain the desired light bar's angle, then tighten down.



15. Reattach the factory rubber door seals.
16. Route the light bar's wire, and wire it up according to the light bar's instructions.