

BILLET GRILLE INSTRUCTIONS

PN: S112444/ S112447

99-02 CHEVY SILVERADO 1500 ONLY/00-06 CHEVY SUBURBAN/TAHOE

Hardware

4-- 8x3/4"Truss Head Tapping Screws 2-- 10x3/4"Truss Head Tapping Screws
6-- 8# U-Clip Nuts 8 --M6 Bolts 8-- M6 Nuts 2-- L Shape Tabs 4-- Z Shape Tabs

NOTE: Be Careful not to scratch the grills Surface.

- (1) Remove stock grille shell assembly from truck. Cut and remove factory chrome grille section from top and bottom. (See ill. 1).
- (2) Insert top billet grille piece into upper grille shell opening so that the upper welded tabs are flush with the back of the plastic. The grille should be about 1/8" away from the sides of the opening. (See ill. 2)
- (3) Place a Z shaped tab on the bottom-welded tabs of the upper grille. Using holes in the tabs as a guide, mark screw holes on the grille shell for both the left and right hand side and drill 3/16" hole. (See ill.2, fig.2).
- (4) Remove the upper grille. Take off the stepped tabs from the grille, place a U-clip nut on the end of each one, and attach it to the factory grille shell. Then re-insert the billet grille into place, attaching it with the bolts and nuts provided.
- (5) Pull back the top grille, until the two top welded tabs of the grille are flush with the plastic in the corners, using the welded tabs on the grille as a guide, mark and drill the holes and attach with the nuts and bolts provided.
- (6) Insert the bottom grille into the bottom air intake opening of the grille shell. Attach a Z shape tab to the bottom welded tabs of the billet grille. Using the holes in the tabs as a guide, mark and drill the screw holes with a 3/16" drill.
- (7) Remove the bottom grille and the stepped tabs. Place a U-clip nut on the end of each of the stepped tabs, and attach it to the factory grille shell.
- (8) Re-insert the bottom billet grille attaching it to the stepped tabs that are now attached to the factory grille with the nuts and bolts provided. This will hold the grille in place while you attach the L-tabs provided to the top welded tabs of the lower billet grille. (ill 3, fig 3)
- (9) Using the holes in the L-tabs you've just installed, mark and drill a 3/16" screw hole.
- (10) Remove the billet grille once more, and remove the L-tabs from the top welded tabs. Place a U-clip nut on the end of each of the L-tabs (as shown in fig. 3) and attach the L-tabs to the factory grille shell with the screws provided.
- (11) Re-insert lower grille and fasten down all four mounting points. (See ill. 2)

Illustration 1

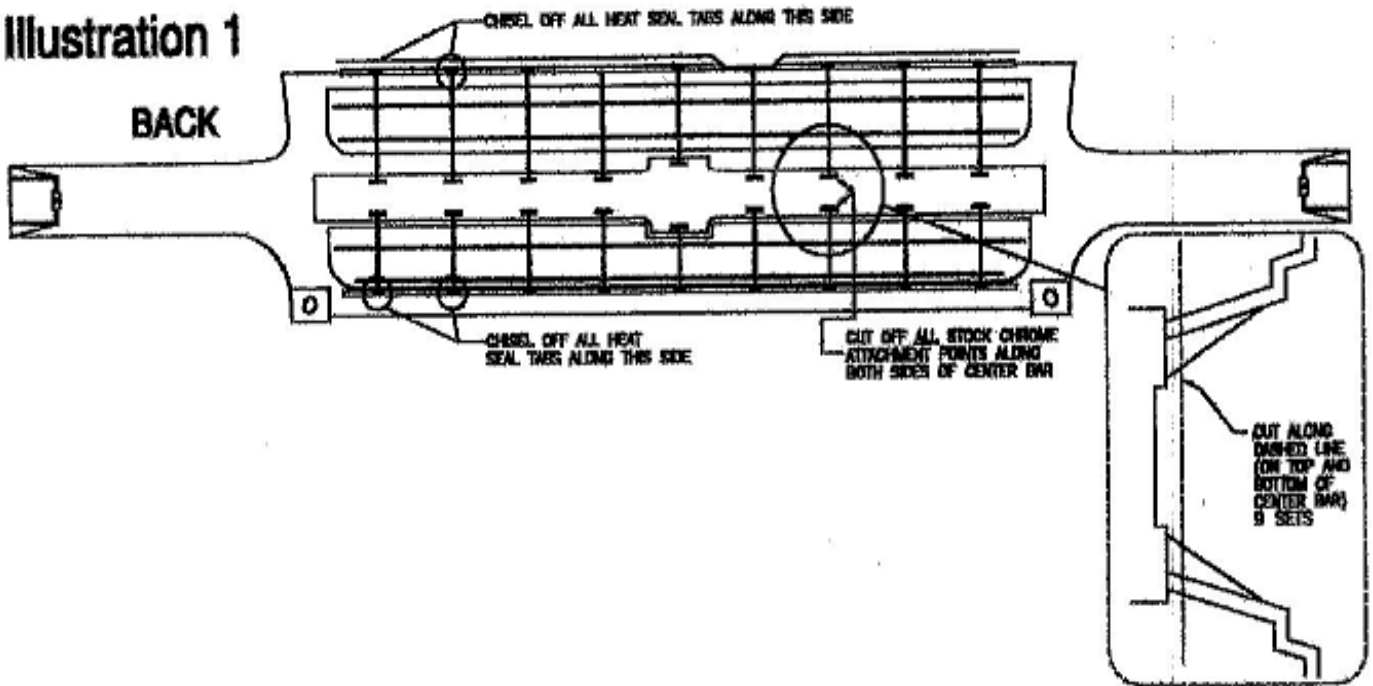


Illustration 2

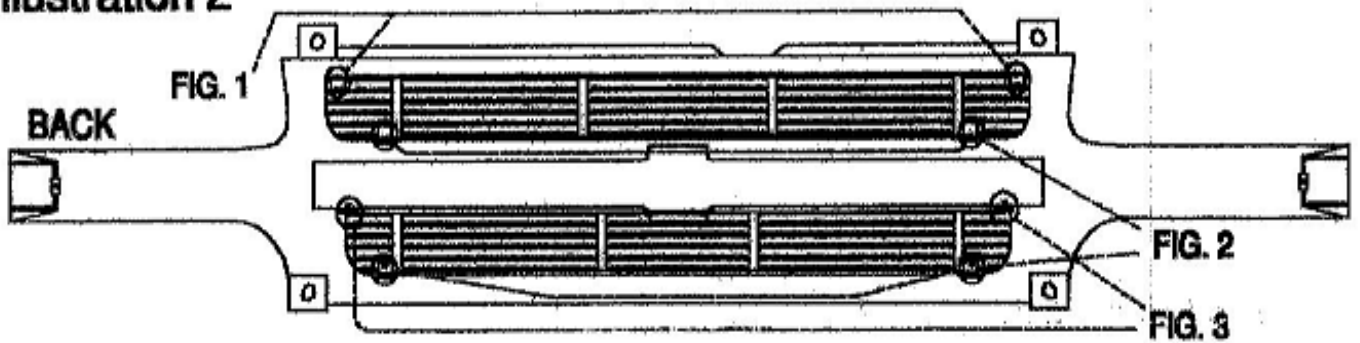
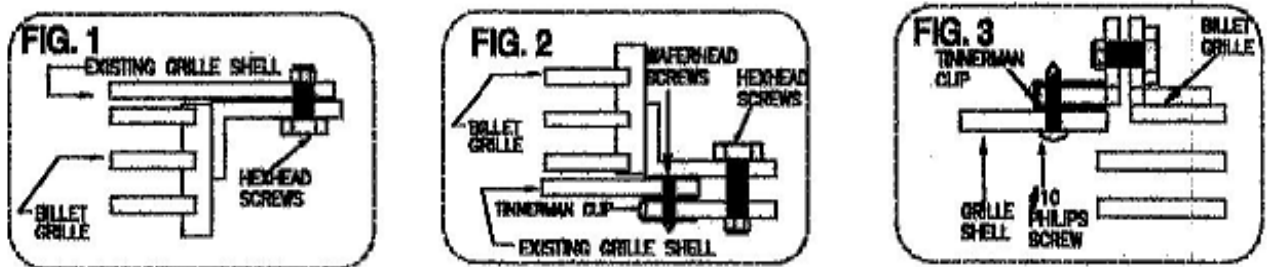


Illustration 3



The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!