

BILLET GRILLE INSTRUCTIONS

PN: S112452/ S112456

07 Chevy Silverado 2500 HD Classic Style/05-06 Chevy Silverado 3500 /06 Chevy Silverado 1500 HD /06 Chevy Silverado 1500 SS /07 Chevy Silverado 3500 Classic Style/06 Chevy Silverado 1500

Hardware

8 -- Screws 8 -- Lock Nuts 8-- Flange Brackets

NOTE: Be Careful not to scratch the grills Surface.

1. Remove the black plastic cover (on top of grille / front Panel) from vehicle. This will allow access to the rear of the grille shell. At this time the grille shell may be removed. It is only necessary if the grille mesh is going to be cut from the factory grille. Unfasten the clips on the grille and remove the grille shell. There is a clip on each end and one next to each headlight / signal light.
2. Identify the billet inserts and hardware from the parts list. Test fit each into the openings. If the billets are to be installed as an overlay, skip to Step 3. Use a die grinder or similar tool to cut the inner mesh from the openings. File or sand the cuts smooth around both openings.
3. Place the LOWER billet insert in the lower opening of the factory grille. Hold the billet in place and insert a screw in each of the mounting brackets welded to the rear of the insert. Starting in the center; install a flange bracket (with the bent edges facing forward) and nuts so the billet is held firmly in place (**DO NOT OVER TIGHTEN**). Repeat the installation of the upper insert as in Step 2 with the flange brackets. Re-install the black plastic cover back on the vehicle.
4. Installation is now complete.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!