

BILLET GRILLE INSTRUCTIONS

PN: S112460/ S112461

07-13 CHEVY SILVERADO 1500, 12500HD LOWER(CENTER, BETWEEN TWO HOOK 1PC)

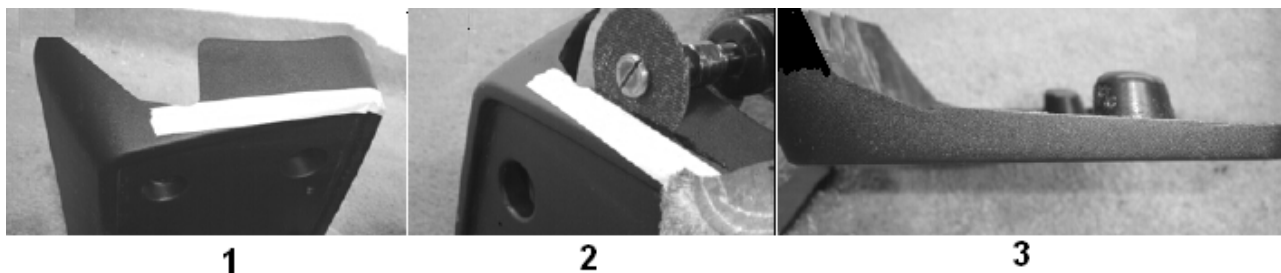
Hardware

4--bolts 4--nuts 4--washers 2- fender washers

NOTE: Be Careful not to scratch the grills Surface.

(1) Use a screw driver to remove the license plate. The factory license plate mount is held to the bumper air dam by four aluminum rivets. Drill the rivets out with 3/16" drill. Remove and retain to re-install the license plate..

(2) Test fit the grille into the lower opening. The grille has four tabs welded on the back; use the tabs as a guide to mark the holes onto the air dam. Drill four 3/16" holes at each mark. Re-center the grille. Insert each bolt into tabs from back of the air dam, secure each screw using the washers and lock nuts.



(3) The factory license plate mount can be modified to mount on the bumper billet. A portion of the license plate mount must be trimmed to re-install. As shown; apply a strip of masking tape to draw a line on each end (1). Use a die grinder to remove the excess material from the license plate mount (2). The last picture

shows a profile view of the license mount after your cuts (3). Center the upper mounting holes on the plate mount to the factory holes in the air dam. Install the bolts and fender washers into the upper mounting holes; secure the screws from behind the air dam using the remaining washers and nuts.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!