

BILLET GRILLE INSTRUCTIONS

PN: S112467/ S112469

2002-2006 Chevy Avalanche (Without Body Cladding)/2003-2005 Chevy Silverado 1500 /2003-2004 Chevy Silverado 2500 /2003-2004 Chevy Silverado 3500 /2003-2005 Chevy Silverado 1500 HD /2003-2005 Chevy Silverado 1500 SS /2003-2004 Chevy Silverado 2500 HD

Main – Replaces Factory Grille Shell

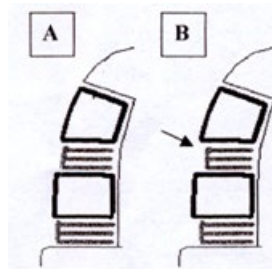
Hardware

10 -- 1/4-20x3/4" Bolts 20 -- 1/4 Flat Washers 10 -- 1/4 Lock Washers 10 -- 1/4-20 Nuts
2 -- Brackets "L" Shape (4" long) 2 -- Brackets "C" Shape (4" long)

NOTE: Be Careful not to scratch the grills Surface.

(1) Remove the black cover over the radiator. Now remove the grille shell from the vehicle. Heavy Duty models will require two "C" shape (shown to the below) brackets that attach to the bumper to the lower mounting tabs on the full-face billet. If the vehicle is a Heavy Duty, attach the 'C' brackets to the mounting holes on top of the bumper using the bolts, nuts and washer supplied. If the vehicle is not a Heavy Duty vehicle, discard these brackets.

(2) Place the billet grille onto the truck. (A) Push both ends in so the face of the billet is flush with the headlights and signal lights. Attach the lower mounting tabs to the factory holes on top of the bumper (Heavy Duty models attach to the 'C' brackets). It may be necessary to slightly bend some of the brackets by hand to ensure a perfect fit. (B) Due to shipping / packaging some grilles may not have enough arch and may not allow the grille to sit flush to the lights. In these cases remove the grille and slightly bend the grille mid-way to achieve the correct contour (see allow in diagram). Attach the two "L" brackets to the outer brackets located on top of the grille; fasten the other side to the factory holes in the core support. Make sure the billet is centered. Tighten all the hardware. Slowly close the hood. Check the clearance between the hood and billet. Loosen the bolts and re-align billet or adjust the hood if needed.



(3) Replace the radiator cover and attach using the factory fasteners. Make sure all the fasteners are tight. Installation is now complete.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!