## PreRunner Front Bumper w/Skid Plate (14-15 Silverado)

## **Contents:**

- (1) Bumper
- (1) Skid Plate
- (1) Mid Plate
- (1) Non Lightbar Grille Cover
- (1) Lightbar Grille Cover
- (1) Overrider Bar
- (2) Overrider Block Off Covers

## **TOOLS REQUIRED:**

8, 10, 13, 15, 18mm Sockets Ratchet Allen Wrench Trim Panel Removal Tool

- (1) License Plate Bracket
- (2) Overrider Light Bar Brackets
- (2) Mid Plate Brackets
- (2) Bumper Grille Lightbar Brackets
- (10) M8x1.25x30mm Allen Bolts
- (9) M8x1.25x25mm Allen Bolts
- (4) M8x1.25x20mm Hex Bolts
- (36) M8 Large Flat Washers

- (4) M8 Small Flat Washers
- (23) M8 Lock Washers
- (19) M8 Nuts
- (6) M6x1.0x20mm Allen Bolts
- (6) M6 Flat Washers
- (6) M6 Lock Washers
- (6) M6 Nuts
- (1) M10x1.50x30mm T-Bolt, Flat Washer, Lock Washer, and Nut.



**STEP 1** // Open the hood. Locate and remove the (12) push clips using a trim panel removal tool. Remove radiator plastic cover from the vehicle.



**STEP 3** // Locate, and remove the 8mm screw on each side of the bumper cover. Gently pry the bumper cover away from the vehicle to remove.



**STEP 2** // Next, remove the (4) 10mm bolts across the top of the factory grille.



**STEP 4** // Remove the lower (4) 10mm grille bolts. Gently pry the grille away from the vehicle, and remove the grille.



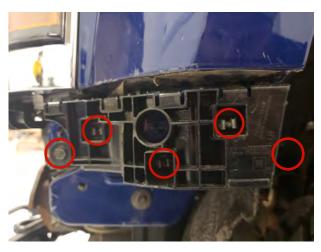
**STEP 5** // Locate, and remove the (2) 18mm bolts holding the upper portion of the bumper to the frame.



**STEP 6** // From underneath the vehicle, locate and remove the (2) 15mm bolts on each side securing the side bumper brackets to the frame. Carefully remove the bumper from the vehicle.



**STEP 7** // Remove the (3) 18mm bolts on each side securing the bumper brackets to the frame rail. \*\*Note: The hardware will be used to mount the new bumper.



**STEP 8** // Remove the (3) 8mm, (1) 13mm, and (1) 10mm bolts on each side securing the bumper cover retainers to the side of the vehicle. Remove the retainers.



**STEP 9** // Below the headlight, remove the (2) 10mm bolts on each side securing the bumper cover stiffeners. Remove both stiffeners.



**STEP 10** // Locate, and remove the (6) 15mm bolts securing the factory skid plate. Remove skid plate.



**STEP 11** // Install the optional overrider bar with the optional (2) lightbar mounts onto the bumper using the (3) M8x30mm allen bolts, (6) M8 flat washers, (3) M8 lock washers, and (3) M8 nuts. Repeat on opposite side. If choosing to not use the overrider bar, install the (2) overrider block off plates.



**STEP 12** // Install the (2) mid plate brackets with the optional (2) grille lightbar brackets using the (4) M8x30mm allen bolts, (8) flat washers, (4) lock washers, and (4) nuts.



**STEP 13** // Install the mid plate to the bumper using the (4) M8x25mm allen bolts, (8) flat washers, (4) lock washers, and (4) nuts.



**STEP 14** // Attach the skid plate to the mid plate using (3) M8x25 allen bolts, (6) flat washers, (3) lock washers, and (3) nuts.



**STEP 15** // Install the bumper to the vehicle using the factory hardware from Step 7. Be sure to center the bumper, and adjust height to desired location.



**STEP 16** // Install the skid plate to the radiator support using a 15mm bolt from Step 10 and (1) M10x30mm T bolt, flat washer, lock washer, and nut. Reinstall the factory grille.



**STEP 17** // Remove / modify / secure the factory inner fender liners. Secure any and all factory components away from tire or suspension components. Installation is now complete.