

## PreRunner Front Bumper w/Skid Plate (16-18 Silverado)

### Contents:

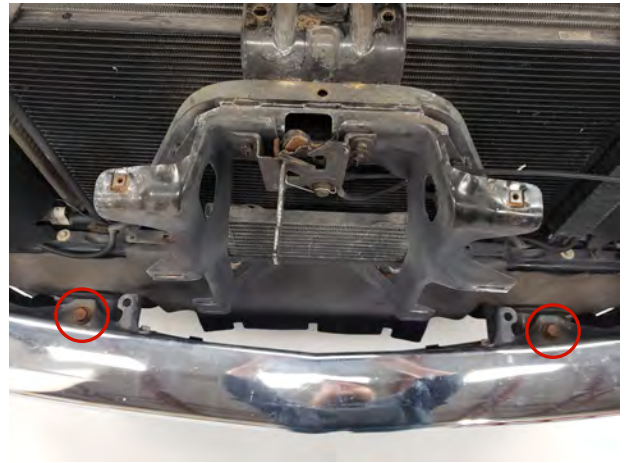
- |                                 |                                       |                               |
|---------------------------------|---------------------------------------|-------------------------------|
| (1) - Bumper                    | (1) - License Plate Bracket           | (38) - M8 Large Flat Washers  |
| (1) - Skid Plate                | (2) - Override Light Bar Brackets     | (4) - M8 Small Flat Washers   |
| (1) - Mid Plate                 | (2) - Inner Mid Plate Brackets        | (23) - M8 Lock Washers        |
| (1) - Non Lightbar Grille Cover | (2) - Outer Mid Plate Brackets        | (19) - M8 Nuts                |
| (1) - Lightbar Grille Cover     | (2) - Bumper Grille Lightbar Brackets | (6) - M6x1.0x15mm Allen Bolts |
| (1) - Override Bar              | (12) - M8x1.25x30mm Allen Bolts       | (6) - M6 Flat Washers         |
| (2) - Override Block Off Covers | (7) - M8x1.25x25mm Allen Bolts        | (6) - M6 Lock Washers         |
|                                 | (4) - M8x1.25x20mm Hex Bolts          | (6) - M6 Nuts                 |

### Tools Required:

- 10, 13, 15, 18mm Sockets
- Ratchet
- Trim Panel Removal Tool
- Supplied Allen Wrenches



**STEP 1** // Open the hood. Locate and remove the (12) push clips using a trim panel removal tool. Remove radiator plastic cover from the vehicle.



**STEP 3** // Locate, and remove the (2) 18mm bolts holding the upper portion of the factory bumper to the frame rail.



**STEP 2** // Next, remove the (4) 10mm bolts across the top of the factory grille. Gently pry the grille away from the vehicle, and remove the grille.



**STEP 4** // From underneath the vehicle, locate and remove the (1) 15mm bolt on each bumper side bracket. Carefully remove the bumper from the vehicle.



**STEP 5** // Locate, and remove the (2) 18mm bolts holding on the bumper frame brackets. Remove the brackets.



**STEP 6** // Install the optional override bar with the optional (2) lightbar mounts onto the bumper using the (3) M8x30mm allen bolts, (6) M8 flat washers, (3) M8 lock washers, and (3) M8 nuts. Repeat on opposite side. If choosing to not use the override bar, install the (2) override block off plates.



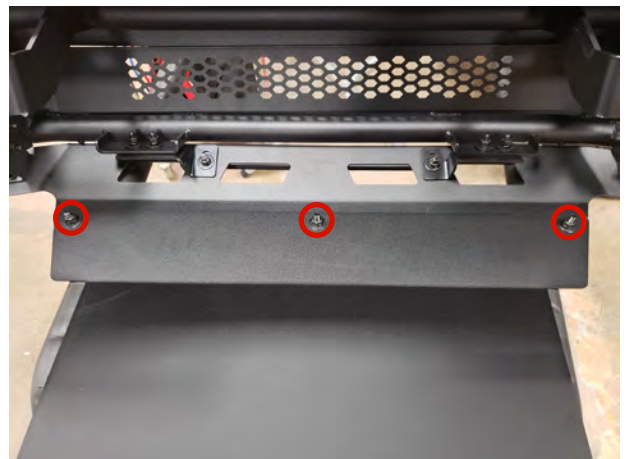
**STEP 7** // Install the (2) inner mid plate brackets with the optional (2) grille lightbar brackets using the (2) M8x30 allen bolts, (4) flat washers, (2) lock washers, and (2) nuts. Repeat on each side.



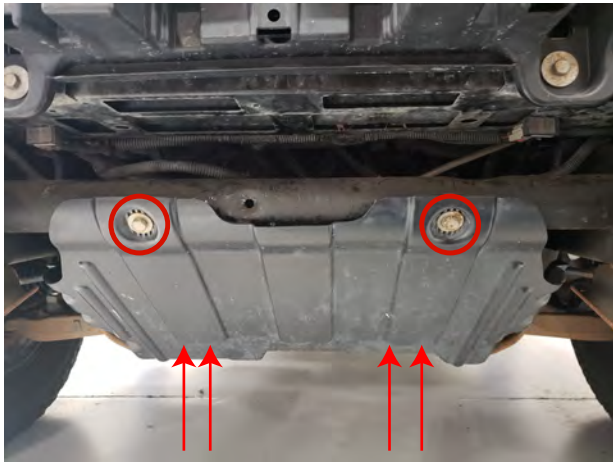
**STEP 8** // Install the (2) outer mid plate brackets using the (2) M8x30 allen bolts, (4) flat washers, (2) lock washers, and (2) nuts. Repeat on each side.



**STEP 9** // Install the mid plate to the bumper using the (2) M8x30 allen bolts, (4) flat washers, (2) lock washers, and (2) nuts. Repeat on each side.



**STEP 10** // Attach the skid plate to the mid plate using (3) M8x30 allen bolts, (6) M8 flat washers, (3) M8 lock washers, and (3) M8 nuts.



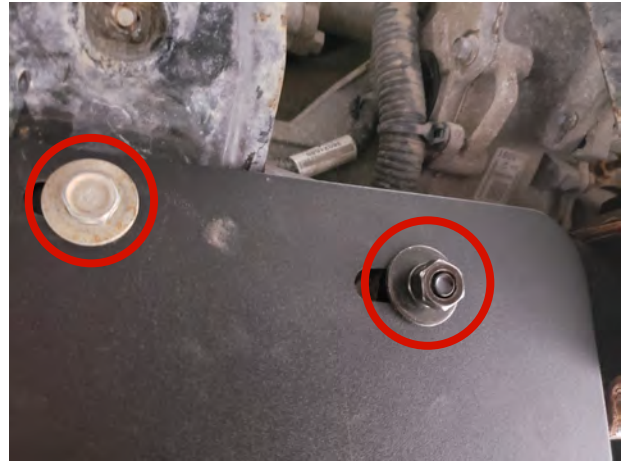
**STEP 11** // Locate, and remove the (6) 15mm bolts securing the factory skid plate. Remove skid plate.



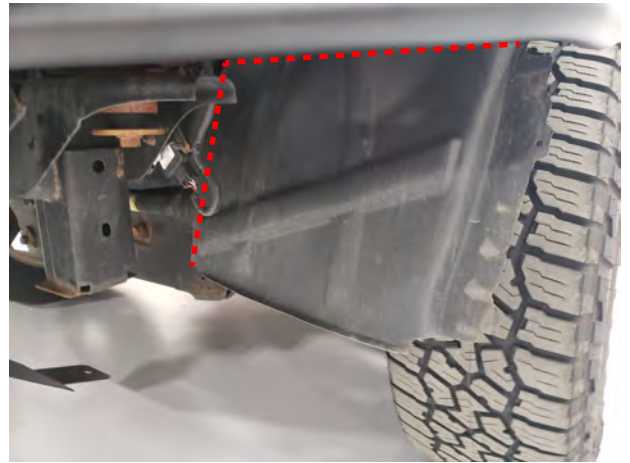
**STEP 12** // Remove the (2) 15mm bolts securing the factory side bumper bracket. Remove the bracket. Do the same for the opposite side. \*\*Note: These will not be reused.



**STEP 13** // Install the bumper to the vehicle using the factory hardware from Step 5. Be sure to center the bumper, and adjust height to desired location.



**STEP 14** // Install the skid plate to the radiator support using the (2) 15mm factory bolts from Step 11. Reinstall the factory grille.



**STEP 15** // Remove / modify / secure the factory inner fender liners. Secure any and all factory components away from tire or suspension components. Installation is now complete.