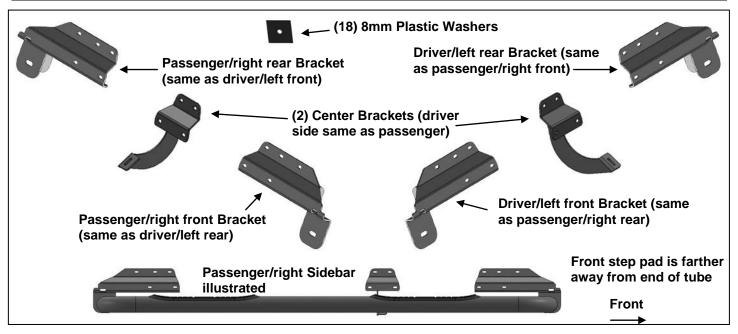
## PARTS LIST: PART# T528324-A T528325-A

1	Driver/left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/right Sidebar	4	1/2" x 1-1/4" OD x 3/32" Flat Washers
2	Driver/left front-passenger/right rear Brackets	4	1/2" Lock Washers
2	Passenger/right front-driver/left rear Brackets	2	8-1.25mm x 25mm Hex Bolts
2	Center Brackets (use for driver or passenger side)	20	8mm x 24mm OD x 2mm Washers
18	8mm Plastic Washers	2	8mm Lock Washers
		18	8-1.25mm Nylon Lock Nuts



## PROCEDURE:

## REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- 1. Start the installation under the driver side of the vehicle. Locate the front, center and rear factory running board mounting locations along the inner side of the body, **(Figure 1)**.
- 2. Slide (1) Plastic Washer over each factory mounting stud in the body panel, (Figures 2 & 3). IMPORTANT: The Plastic Washers are designed to prevent corrosion between the aluminum body panel and the steel mounting brackets. Do not install the Brackets without the Plastic Washers.
- 3. Select (1) driver side front Mounting Bracket. **NOTE**: Same bracket is used for the passenger side rear installation. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm Flat Washers and (3) 8mm Nylon Lock Nuts, **(Figure 4)**. Snug but do not fully tighten the hardware.
- **4.** Select (1) Center Bracket. Repeat **Steps 1—3** to install the driver side center Bracket, **(Figure 5)**. **NOTE**: Center Bracket is the same, driver side and passenger side.
- 5. Repeat Steps 1—3 to install the driver side rear Bracket, (Figure 6). NOTE: Same Bracket is used for the passenger side front installation.
- **6.** Select the driver/left Sidebar. With assistance, position the Sidebar up to the front and rear Mounting Brackets. Attach the Sidebar to the Mounting Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers, and (2) 1/2" Flat Washers, **(Figure 6)**. Leave hardware loose at this time.

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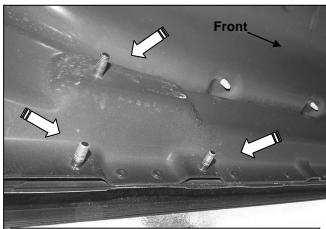
90-DEGREE BENT END SIDEBARS 15-18 FORD F150 SUPER CREW CAB 17-18 F250-350 SUPER DUTY CREW CAB

- 7. Line up the threaded insert in the bottom of the Sidebar with the center Bracket. Attach the Sidebar to the Bracket with (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, (Figure 7). Leave hardware loose at this time.
- **8.** Level and adjust the Sidebar and tighten all hardware.
- 9. Repeat Steps 1—8 to install the passenger/right Sidebar.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

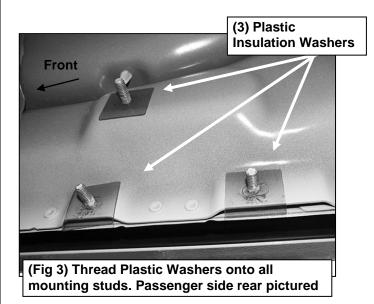
To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

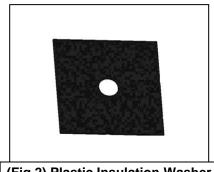
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.



(Fig 1) Locate the (3) factory threaded studs at each location. Driver side rear pictured





(Fig 2) Plastic Insulation Washer

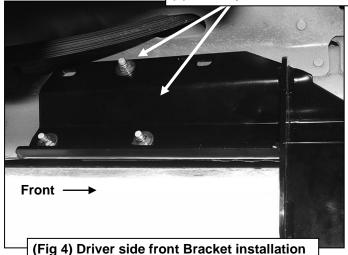
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Front /

## Driver/left side installation pictured

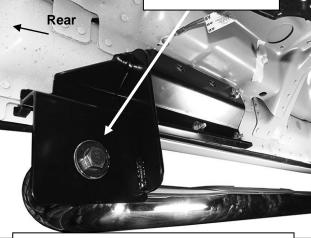






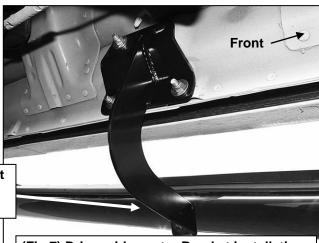
(Fig 5) Driver side center Bracket installation





(Fig 6) Driver side rear Bracket installation

8mm x 25mm Hex Bolt 8mm Lock Washer 8mm Flat Washer



(Fig 7) Driver side center Bracket installation