



09-14 F150 Raptor Style Front Bumper

PARTS LIST

Front bumper
2ea Bumper cap brackets

TOOLS NEEDED FOR INSTALLATION

Ratchet
18mm Deep Socket
10mm Socket
8mm Socket

PRIOR TO INSTALLATION

- Read these instructions and make sure kit is complete before beginning the installation.
- **NOTE:** The bumper is a heavy product and it is recommended to have 2 people available for installation.

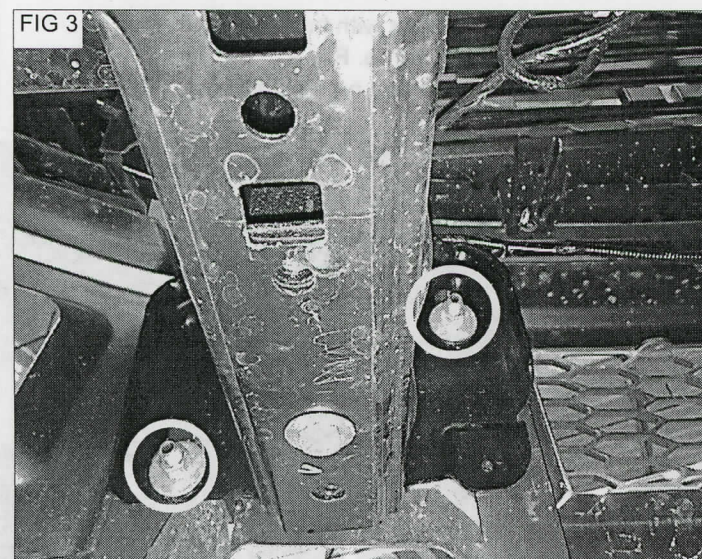
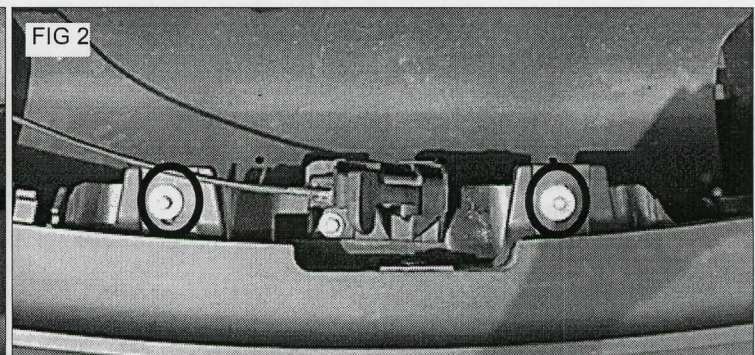
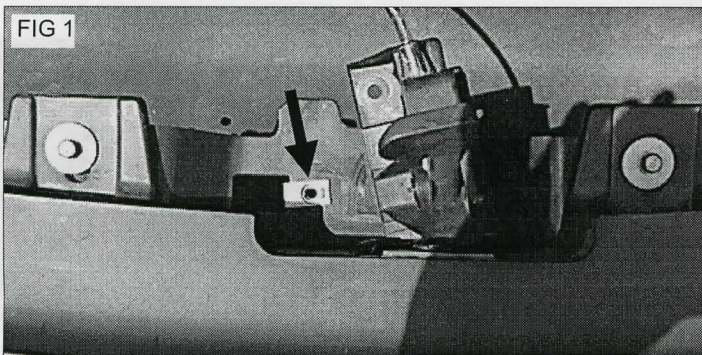
FACTORY BUMPER REMOVAL

Step 1. Removal of hood latch release bracket

- Remove 1 center factory bolt and move the hood release out of the way of the installation. **Fig 1**
- Remove 2 outside factory bolts on hood release latch. **Fig 2**

Step 2. Removal of bumper

- Working under the truck remove four 18mm nuts from frame where bumper attaches (two bolts per side). **Fig 3 & 4**
- With the help of an assistant pull the bumper off the truck frame. Set aside all factory hardware.



Step 3. Remove hood latch release bracket from bumper

- Remove 2 factory outside bolts and lift bracket away from bumper. **Fig 5 & 6**
- Remove the 2 speed clips from the top edge of the bumper and save for later use. **Fig 7**

FIG 5

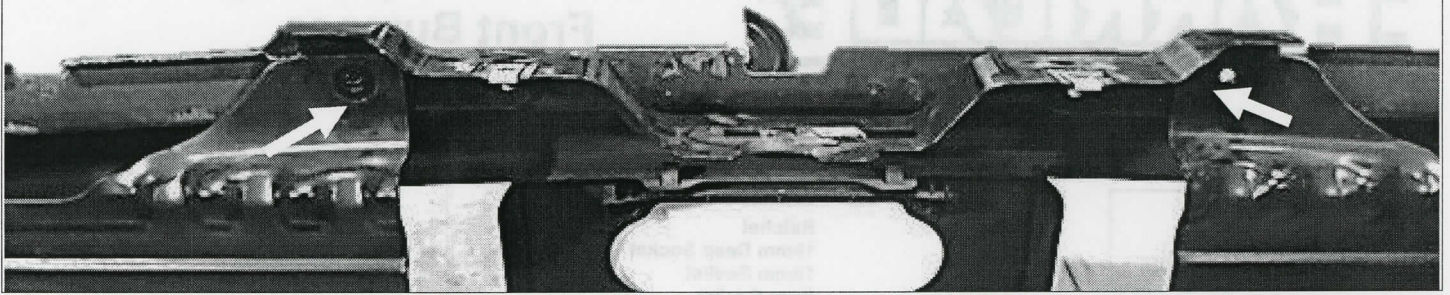


FIG 6

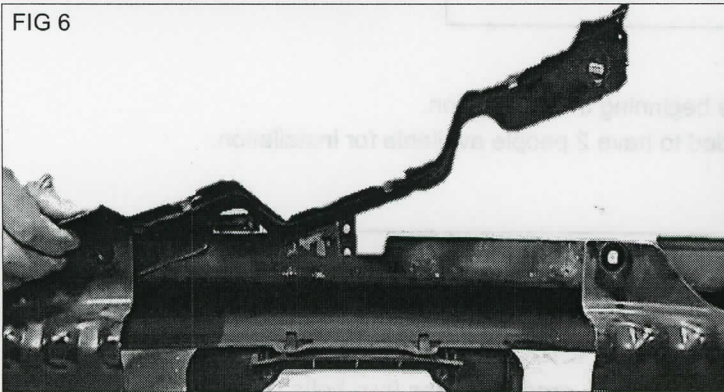
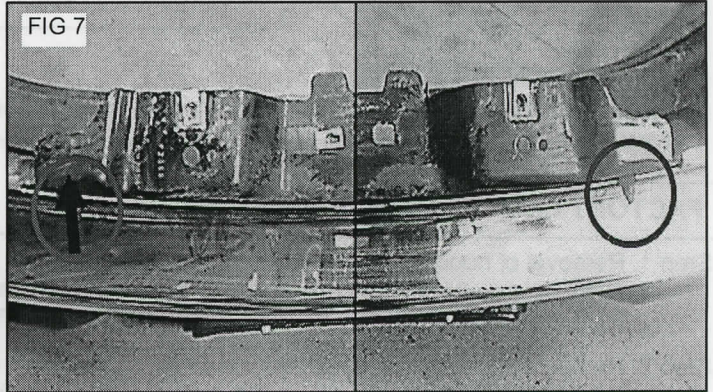


FIG 7

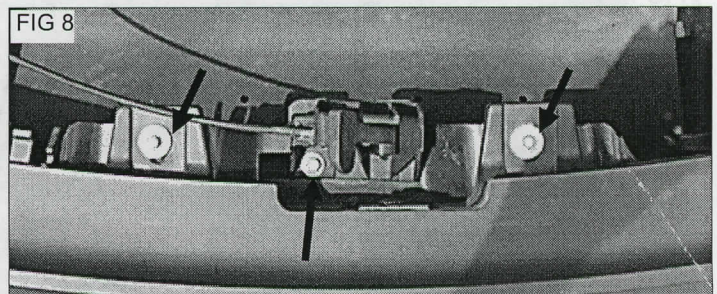


Installation of New Bumper

Step 1. Re-Install Factory Hood release bracket

- Place Factory Hood release bracket back into the truck. Line up the holes in the Bumper Cap with the holes in the Hood release bracket. **Fig 8**
- Re-use factory bolts set aside above to install bracket

FIG 8



Step 2. Installation of New Bumper

- With the aid of an assistant place new bumper up to frame. Line up holes in the bumper with holes in the frame.
- Sandwich a provided washer on the outermost hole in between the bumper and the frame. **Fig 9**
- Install the factory bolts removed above and start the factory nuts but **DO NOT** tighten any nuts at this time. **Fig 10 & 11**

FIG 9

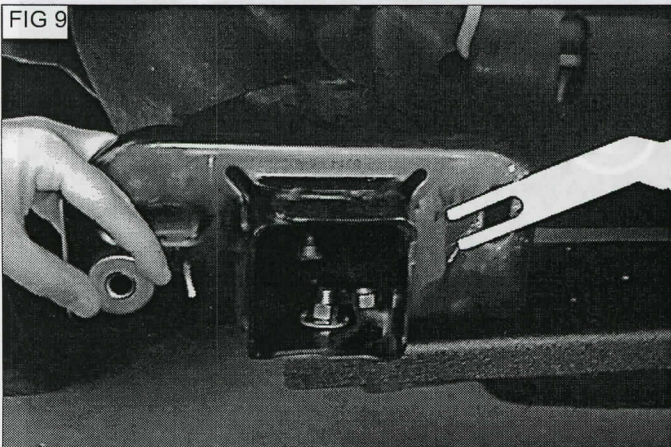


FIG 10

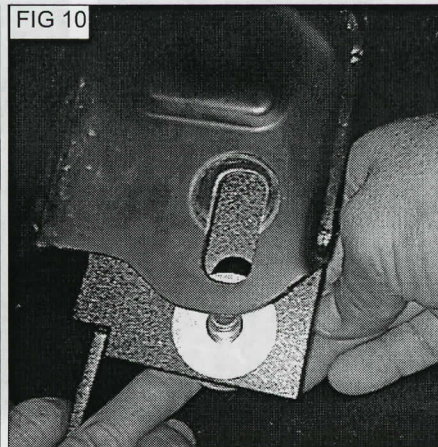
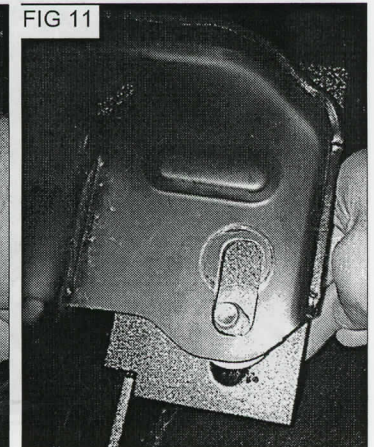


FIG 11



Step 3. Install Bumper Cap Brackets

- Locate the Two supplied bumper cap brackets.
- Slide the speed clips removed from the bumper (page 2 step 3) over the slot on the bracket. **Fig 12**
- Sandwich the U end in between the bumper and the frame around the innermost bolt that is loose. **Fig 13**
- Bolt the top side of the bumper cap bracket to the speed clip on the hood latch bracket with OEM hardware. **Fig 14**
- Adjust bumper for best fit and tighten down all bolts.

CONGRATULATIONS this completes the installation process.

