

# Full Replacement Baja Lower Grille

## Installation Instruction

**PART NUMBER T542485  
FITS FORD F-150  
2015-2017**

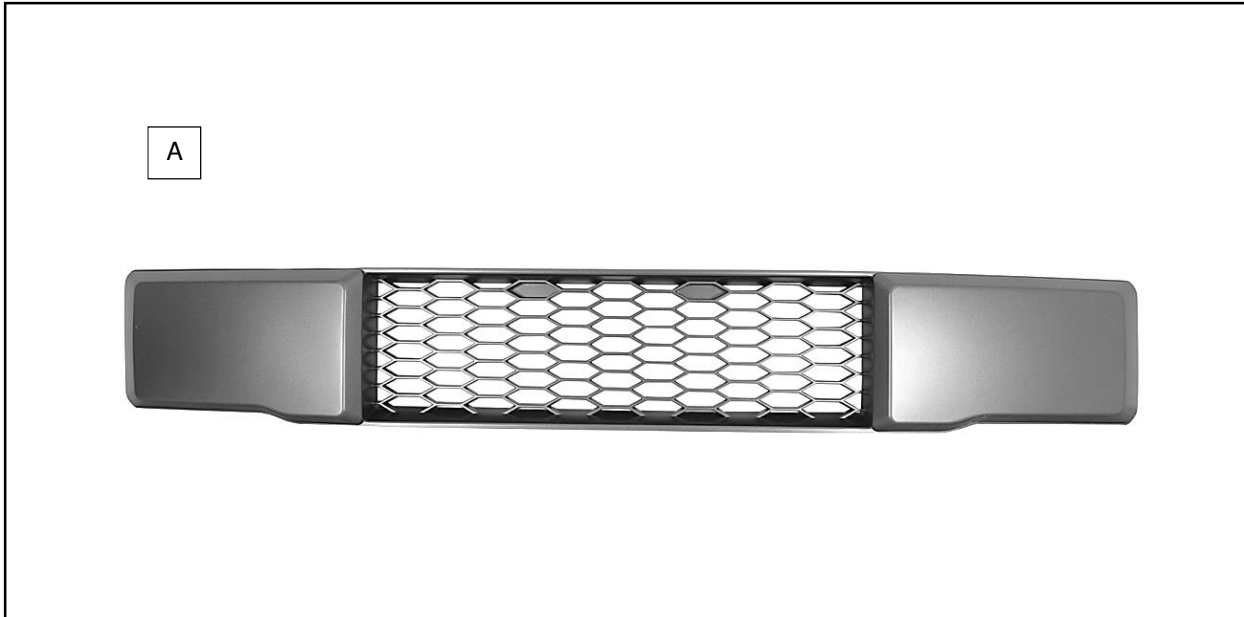
**NOTE:** License plate will need to be relocated for this installation.

### Key To Components

A. 1 ea. Bumper grille

### Tools required

#2 Philips head screw driver  
Plastic clip removal tool or similar tool



Please take a few minutes to read and thoroughly familiarize yourself with the installation procedures outlined in this manual. Following the steps as outlined will save you time and help reduce mistakes. Once the instructions are reviewed, if you feel that you are not capable of safely installing the parts seek the help of a qualified installation expert to help you complete the job. The manufacture is in no way responsible for any personal injury or vehicle damage that may occur during the installation.

### **NOTES ON INSTALLATION**

Please read and understand all instructions prior to beginning the installation process.

Pre-fit all panels as you proceed with the installation before attempting to bolt into position. This will enable you to understand exactly how the part is intended to fit onto vehicle.

Do NOT over-tighten screw.

If the instructions call for you to save and re-install parts set them aside in a protected area so as not to damage them.

### **California Proposition 65 Warning!**

**This product may contain one or more chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).**

## REMOVING FACTORY BUMPER INSERT



**Step 1.**  
Locate and remove two factory screws using a #2 Philips head screwdriver. Firmly grab factory license plate holder and pull away from vehicle. Discard hardware and license plate holder.



**Step 2.**  
Using a plastic pry bar start to pry out the factory bumper insert. Firmly grab and pull factory bumper insert away from vehicle. Be careful not to damage bumper insert. Discard factory bumper insert.

## INSTALLING BUMPER GRILLE



**Step 1**  
Place supplied bumper grille (A) onto the factory bumper. Line up the clips on the bumper grille with the holes in the factory bumper. Firmly press down on the bumper grille to secure in place.



This completes the installation.