



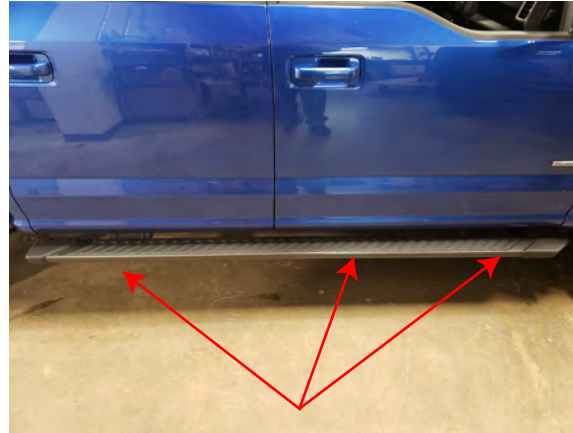
Side Steps (15-17 F150 SuperCrew)

TOOLS REQUIRED:

13mm Socket
Ratchet

Contents:

(2) - Side Steps
(6) - Mounting Brackets
(6) - M8 Stud Plates
(6) - M8 Bolts w/ washers
(24) - M8 Flat Washers
(24) - M8 Lock Nuts
(18) - Plastic Washers



STEP 1 //

Begin by locating the (3) body mount mounting locations under the vehicle.



STEP 3 //

Carefully pull the side step away from the vehicle and downward to remove from the vehicle. Take this time to clean the body mounts, and bolt studs from any road debris.



STEP 2 //

From under the vehicle, remove all (3) 13mm nuts holding the factory side step to each of the body mounts of the vehicle.



STEP 4 //

Install the (3) brackets to the side step by using the (3) stud plates, (3) M10 bolts with washers, (3) M10 flat washers, and (3) lock nuts. **Note do not fully tighten.



STEP 5 //

From under the vehicle, install the side step onto the factory body mounts using the (3) M10 flat washers, and (3) M10 lock nuts on each mounting location.



STEP 6 //

Position the side steps inward or outward. Once desired location is achieved, tighten the nuts and bolts from Step 4. Installation is now complete.