



Side Steps (09-14 F150 SuperCrew)

TOOLS REQUIRED:

13mm Socket
Ratchet
13mm Wrench

Contents:

(2) - Side Steps
(6) - Mounting Brackets
(10) - M8x30mm Bolts
(10) - M8x25mm Bolts
(6) - M8 Stud Plates
(6) - M8 Bolts w/ washers
(16) - M8 Big Flat Washers
(20) - M8 Small Flat Washers
(20) - M8 Lock Washers
(10) - M8 Nuts
(6) - M8 Lock Nuts
(10) Speed Clips



STEP 1 //

If vehicle is equipped with factory side steps, begin by locating the (2) body mount mounting locations under the vehicle. If vehicle is not equipped with side steps, proceed to step 3.



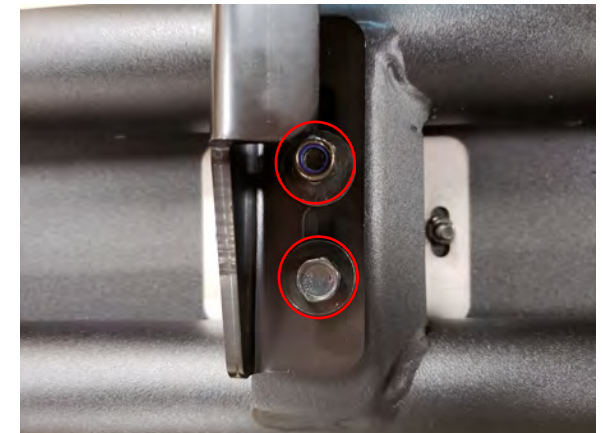
STEP 2 //

Locate and remove all (2) 13mm upper mount nuts, and (2) 13mm lower mount bolts holding the factory side step to each of the body mounts of the vehicle.



STEP 3 //

Carefully pull the side step away from the vehicle and downward to remove from the vehicle. Take this time to clean the body mounts where the factory side steps mounted, and the unused middle mount from any road debris.



STEP 4 //

Install the (3) brackets to the side step by using the (3) stud plates, (3) M8 bolts with washers, (3) M8 flat washers, and (3) M8 lock nuts. **Note do not fully tighten.



STEP 5 //

Insert the (1) speed clip in each of the (2) middle body mount locations.



STEP 7 //

Install the side steps to the body mount locations using the (2) M8x25mm bolts, lock washers, and big flat washers for the upper portion of the mounting locations, and the (2) M8x30mm bolts, (4) small flat washers, (2) lock washers, and (2) nuts for the lower part of the body mounts. **Note: The lower bolts will insert through the lower part of the pinch weld body mount.



STEP 6 //

Insert the (2) speed clips on each side of the outer body mount locations.



STEP 8 //

Position the side steps inward or outward. Once desired location is achieved, tighten the nuts and bolts from Step 4. Installation is now complete.