

## ACS GEAR POD MOUNTING INSTRUCTION

APPLICABLE MODELS:  
 ALL

### PACKAGE CONTENTS



Gear Pod  
(QTY.1)



Keys  
(QTY.1)

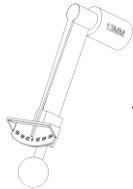


M8 Locknut  
(QTY.4)



M8 T-Bolt  
(QTY.4)

### TOOLS REQUIRED



TORQUE WRENCH  
 WITH 13MM DEEP  
 SOCKET

### BEFORE INSTALLATION

READ ENTIRE INSTRUCTIONS BEFORE PROCEEDING.

#### 1 ATTACH GEAR POD TO RAIL

- 1) INSTALL FOUR T-BOLTS INTO RAIL. TWO IN THE LOWER RAIL AND TWO IN THE UPPER RAIL. (YOU WILL NEED TO USE THE ACCESS HOLE IN THE UPPER RAIL TO INSTALL T-BOLTS. (FIG 1).
- 2) ALIGN HOLES IN GEAR POD MOUNTING BRACKETS WITH T-BOLTS AND TIGHTEN M8 LOCKNUTS TO 16LB-FT (FIG 2)
- 3) THE GEAR POD COMES WITH 2 KEYS. PLEASE MAKE A NOTE OF THE KEY NUMBER INCASE BOTH ARE LOST.

