

# advanced FLOW engineering Instruction Manual P/N: 51-11752-1 & 54-11752-1

Make: Chevrolet/GMC Model: Trucks/SUVs Year: 09-12 Engine: V8-4.8/5.3/6.0/6.2L





- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

| Label | Qty. | Description          | Part Number           |
|-------|------|----------------------|-----------------------|
| A1    | 1    | Pro DRY S Air Filter | 21-91051 (Gray Media) |
| A2    | 1    | Pro 5R Air Filter    | 24-91051 (Blue Media) |
| В     | 1    | Tube                 | 05-00798              |
| С     | 1    | Housing              | 05-00780              |
| D     | 1    | Adaptor              | 05-01042              |
| E     | 1    | Straight Coupling    | 05-00421              |
| F     | 1    | Hump Coupling        | 05-00020              |
| G     | 1    | Nipple               | 03-50193              |
| Н     | 1    | 3/8" Fuel Hose - 14" | 05-00110              |
| I     | 5    | Button Head Screw    | 03-50113              |
| J     | 1    | Washer               | 03-50058              |
| K     | 1    | M6 Screw             | 03-50241              |
| L     | 2    | Clamp - #064         | 03-50006              |
| M     | 2    | Clamp - #072         | 03-50010              |
| N     | 21   | Seal Trim            | 05-00007              |
| 0     | 1    | Plug                 | 05-01180              |

Installation will require the following tools:

4mm Hex Key, 9/16 Wrench, 5/16 Nut Driver, 10mm Socket & Ratchet, T-15 Torx Driver.

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.







#### Refer to Figure A for step 1-3

- Step 1. Remove Engine Cover.
- Step 2. Loosen the clamps attaching the tube to the intake housing and throttle body.
- Step 3. Disconnect the wire harness from the MAF Sensor.



#### Refer to Figure B for step 4-5

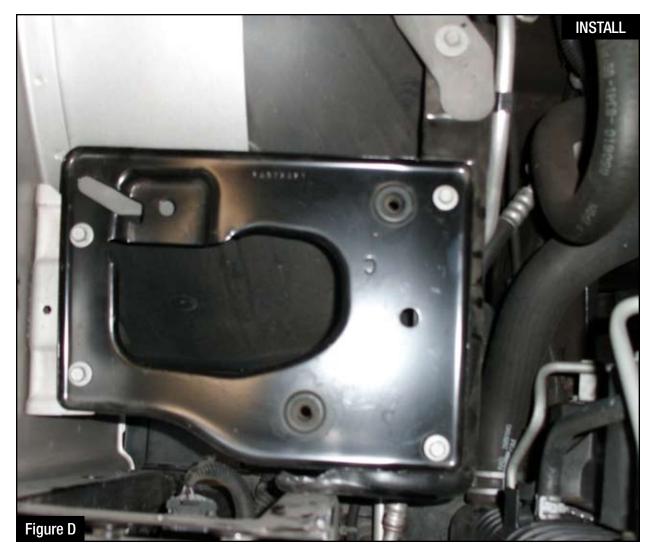
- Step 4. Remove the stock breather line from the engine. (Note: breather line has a push clip to remove)
- Step 5. Remove the stock housing by lifting up and out.
- Step 6. Detach the collant hose support clip from the stock intake tube.





Refer to Figure C for step 7

Step 7. Remove stock intake tube from vehicle.



Refer to Figure D for step 8

Step 8. Remove 4 bolts from stock housing bracket and save them for later use.





#### Refer to Figure E for step 9-12

- Step 9. Insert the air filter adaptor into the housing by rotating the MAF Pad throught the notch in the hole pattern.
- Step 10. Using (5) Button head screws fasten the air filter adaptor to the aFe intake housing.
- Step 11. Remove the MAF sensor from the stock airbox using a T15 torx bit and driver.
- Step 12. Install the MAF Sensor into the air filter adaptor using stock screws and a T15 torx bit and driver.



#### Refer to Figure F for step 13

Step 13. 2011 and newer 6.0 and 6.2L trucks have an extra sensor on the airbox. Transfer this sensor to the new aFe housing. With all other trucks without sensor, plug the unused hole with supplied plastic push plug.





#### Refer to Figure G for step 14

Step 14. Using the stock 4 mounting bracket bolts fasten the aFe housing to the chassis.

Step 15. Install the trim seal on the upper edge of the housing.



Refer to Figure H for step 16

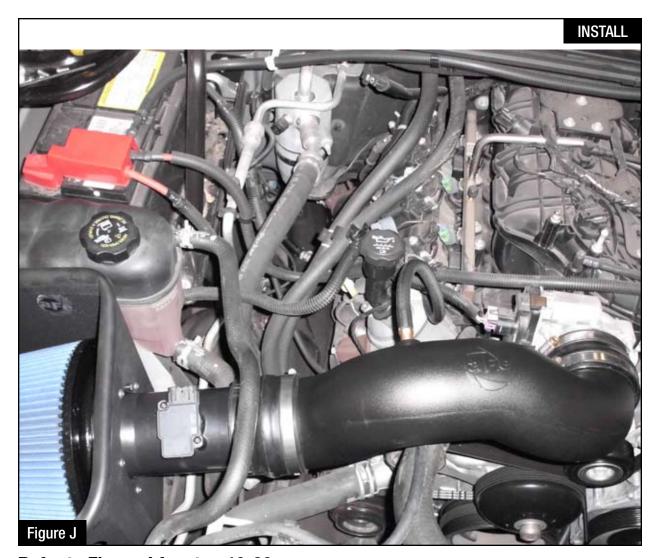
Step 16. Install supplied couplers, clamps, brass fitting, and breather hose to the aFe intake tube. (Do not tighten clamps.)





#### Refer to Figure I for step 17-18

- Step 17. Install the aFe intake tube into the vehicle aligning between both the housing and throttle body coupler.
- Step 18. Plug in the breather tube to the existing loaction on the vehicle.



Refer to Figure J for step 19-20

Step 19. Install aFe air filter.

Step 20. Tighten all clamps.





#### Refer to Figure K for step 21-23

- Step 21. Reconnect MAF sensor harness. On 2011 and newer 6.0/6.2L reconnect the extra sensor harness.
- Step 22. Re-install engine cover.
- Step 23. Your Installation is now complete. Make sure to tighten all clamps and check all electrical connections.

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Pro DRY S Air Filter



P/N: 21-91040

Pro 5R Air Filter



P/N: 24-91040

Pro DRY S Restore Kit



P/N: 90-59999

Blue Aerosol Restore Kit



P/N: 90-50001

Blue Squeeze Restore Kit



P/N: 90-50501

aFe Key Chain



P/N: 40-10149

aFe Power Hat



P/N: 40-10083

## **Warranty**

#### **General Terms:**

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization
   ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product
   to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA.
   Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the
   defective product within a reasonable time, not to exceed thirty days.

| Product Category                 | P/N Prefix             | Warranty duration   |
|----------------------------------|------------------------|---------------------|
| Direct OE Replacement Filters    | 10, 11, 30, 31, 71, 73 | Life of the vehicle |
| Racing Filters                   | 18                     | 1 year              |
| Universal                        | 21, 24, 72             | 2 years             |
| Air Intake Systems               | 50, 51, 54, 55, 75     | 2 years             |
| Exhaust Systems                  | 49                     | 2 years             |
| Intercoolers & Intercooler Tubes | 46-2                   | 2 years             |
| Intake Manifolds                 | 46-1                   | 2 years             |
| Differential Cover               | 46-7                   | Life of the vehicle |
| Exhaust Manifolds                | 46                     | 2 years             |
| Throttle Body Spacers            | 46-3                   | 2 years             |
| Fluid Filters                    | 44                     | 90 days             |
| Pre-Filters                      | 28                     | 2 years             |
| Heavy Duty OE Replacement        | 70                     | 2 years             |
| PowerSports OE Replacement       | 81, 87                 | 2 years             |
| PowerSports Intake Systems       | 85                     | 2 years             |

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.



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