

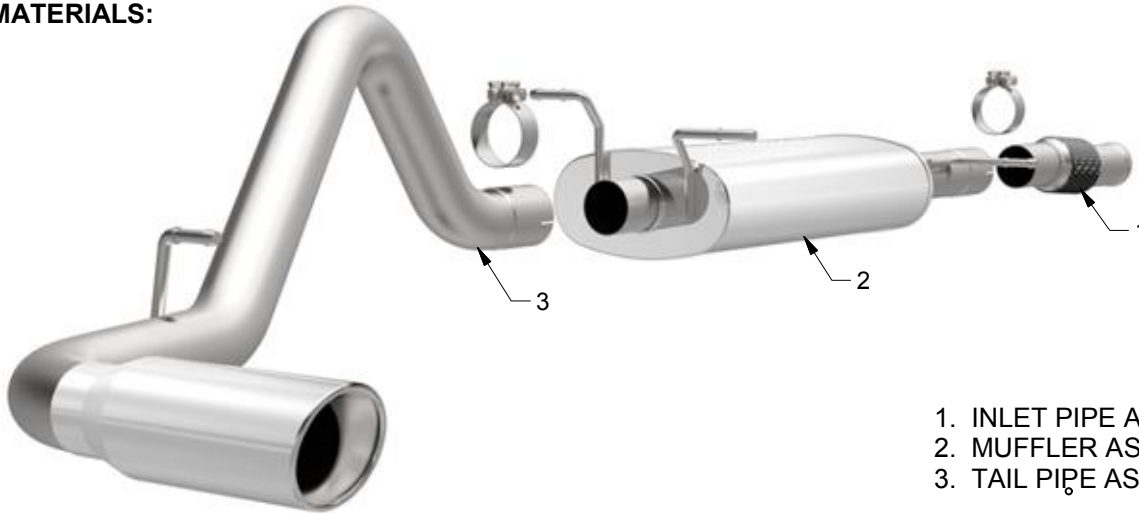


INSTALLATION INSTRUCTIONS



'14-'15 CHEVY SILVERADO 1500/GMC SIERRA 1500 4.3L/5.3L | PART NO. 15277

BILL OF MATERIALS:



1. INLET PIPE ASSEMBLY
2. MUFFLER ASSEMBLY
3. TAIL PIPE ASSEMBLY



WEAR SAFETY GLASSES



READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

SHOP SUPPLIES:

HARDWARE KIT:

1. [2] 3.00" Clamps

MINIMUM REQUIRED TOOLS:



Pry Bar



13mm Socket
15mm Socket



Sawzall or other cutting device

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

INSTALLATION INSTRUCTIONS

OEM UNDERBODY REMOVAL

Step 1. (Carefull read all instructions before installation) To remove the OEM exhaust system, you will first need to cut the exhaust pipe behind the muffler before it goes over the axle. You can then disengage the welded hangers from the rubber insulators and remove the tail pipe. Unclamp the muffler inlet from the catalytic converter at the clamp junction. Do not damage or discard the OEM fasteners or rubber insulators, as they will be reused to mount the new MAGNAFLOW system. Disengage the muffler hangers and remove the assembly from the vehicle.



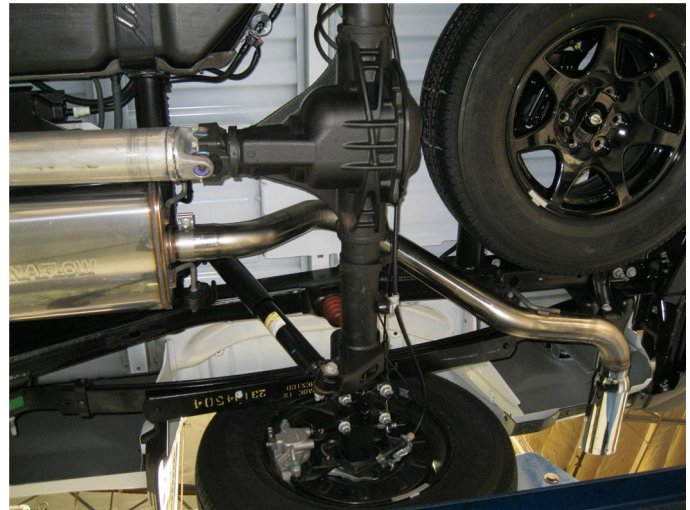
INLET PIPE AT CATALYTIC CONVERTER OUTLET

Step 2. Install the new inlet pipe at the ball flare using the OEM clamp.



INLET AND MUFFLER ASSEMBLIES

Step 3. Install the muffler assembly using the supplied 3.00" clamps and loosely secure. Locate the welded hangers to the rubber insulators. Leave all clamps and fasteners loose for final adjustment of the complete system.



TAIL PIPE INSTALLED

Step 4. Install the tail pipe assembly using the same procedure.



COMPLETED INSTALLATION

Step 5. With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame and bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat related body damage or fire.)