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2016 Chevrolet Silverado 1500 Mesh Grilles 2-Piece Upper Overlays



Note: Will not fit Z71 or High Country Editions

Black Ice Mesh Part #: 1022-B10U-16 / Chrome Mesh Part #1022-010U-16
"Stacked" Part#1022-080U-16



TOOLS REQUIRED

Automotive grade wide masking tape, long flat blade screwdriver or pry bar, 10mm & 3/8" sockets and wrench, mild solvent, glass cleaner and soft, clean cloths.

06/16/2016

Notes to the Technician/Installer:

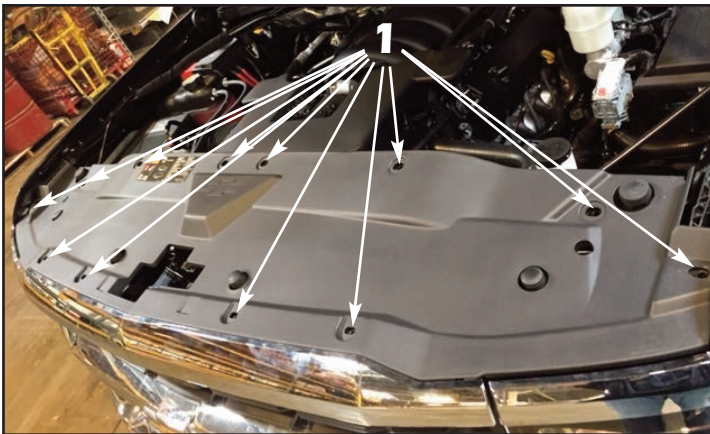
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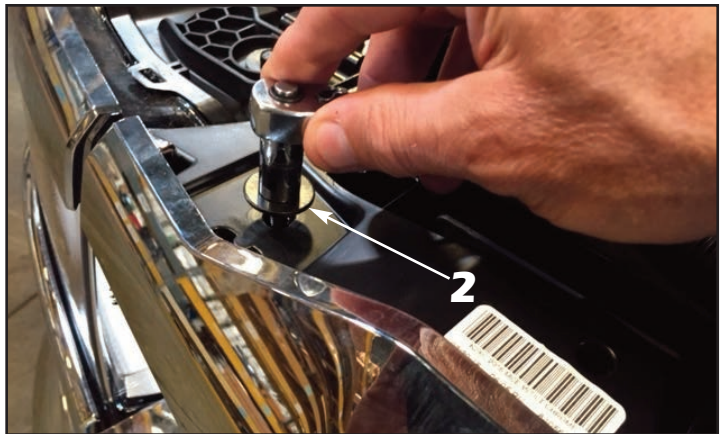
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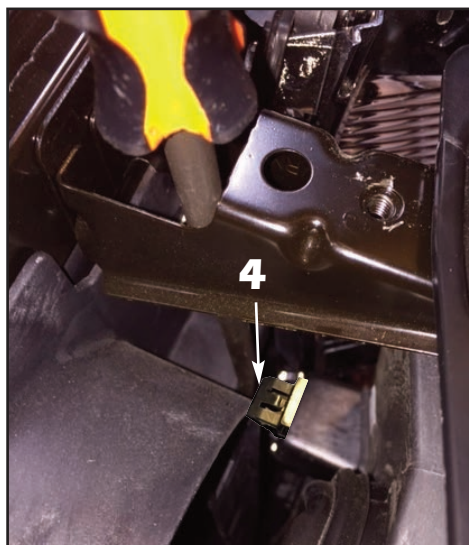
1. Remove the twelve factory push pins from the radiator support panel cover and remove the cover for factory grille mounting hardware access.



2. Remove the four upper 10mm bolts retaining the factory grille to the core support.



3. Lift up on the factory grille and pull the grille forward to release the top of the grille from the core support.



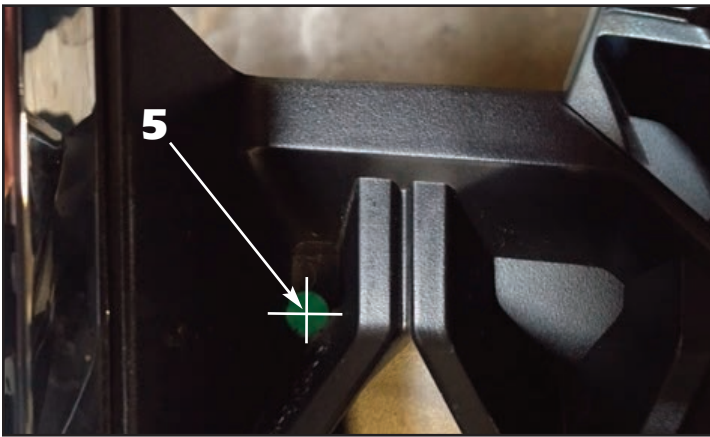
4. Use a long, flat blade screwdriver or pry bar to release the side and lower clips retaining the bottom of the factory grille.

Place the factory grille face up onto a clean, well padded work area for the following grille installation.

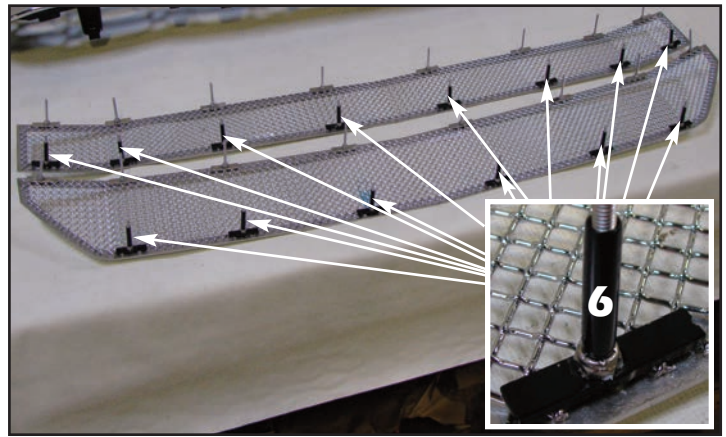


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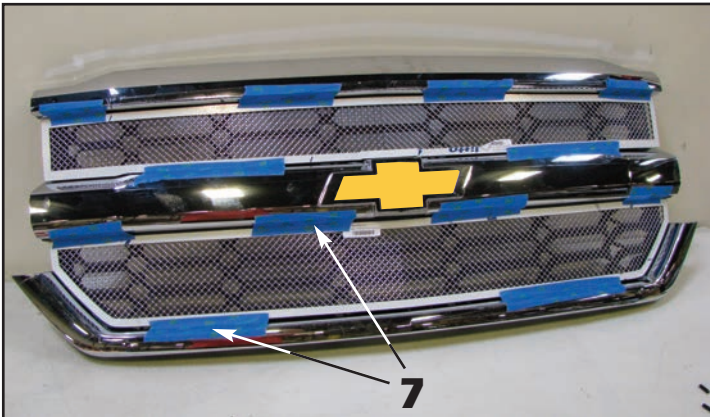
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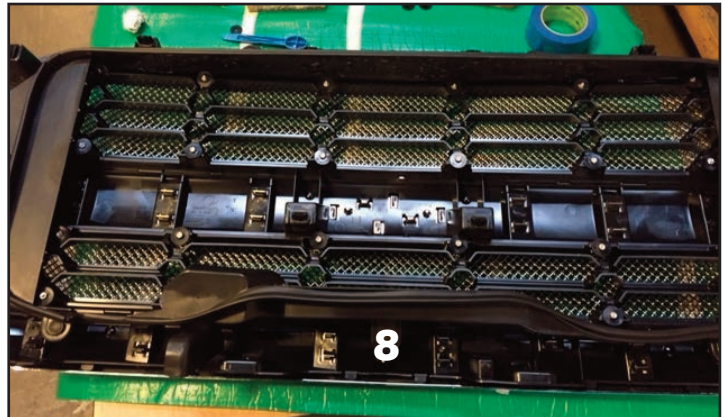
5. The outer mounting holes for the mesh grilles will need to be drilled through the air flow panel behind the grille using a 5/16" drill bit at the inner corner recesses of the factory grille (see arrow). A total of 6 holes need to be drilled.



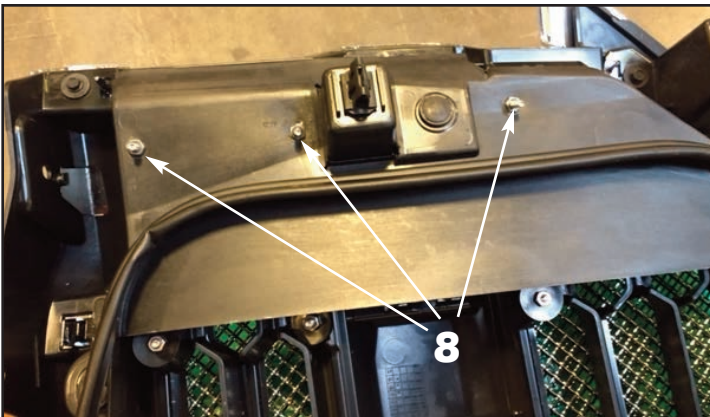
6. Trim the closed ends from the preinstalled black cap plugs and reinstall the caps onto the bottom mounting studs on the mesh grille sections (chrome mesh shown, "Black Ice" and "Stacked" grille procedure is the same).



7. Align the grille assemblies over the factory grille, making sure the mounting studs pass through the holes drilled in the previous step. Once the grilles are perfectly centered, use wide masking tape to hold the grilles in place for the following hardware installation.



8. Place the grille faced down and install the supplied large black plastic washers and #8-32 ESNA half nuts and tighten until the washers no longer freely rotate.



9. Install the #8-32 ESNA half nuts and tighten until the grille is tight against the factory insert. You will not need washers, the black out panel will work for these six studs..



10. Reinstall the grille assembly by reversing Steps 1-4. Remove the masking tape, the protective surround covering and use a mild solvent to remove any glue residue. Clean the grille with glass cleaner to remove any solvent residue to finish the installation.



Black Ice Mesh Part #1022-B01U-16

Quantity:	Description:	Part Number:
1	Upper Top Black Ice Mesh Grille	*****
1	Upper Bottom Black Ice Mesh Grille	*****
1	Installation Hardware Kit	1022-1903-16
24	Large Black Plastic Washers	1999-0264-00
30	#8-32 ESNA Half Nuts	1999-0065-00

Chrome Mesh Part #1022-010U-16

Quantity:	Description:	Part Number:
1	Upper Top Chrome Mesh Grille	*****
1	Upper Bottom Chrome Mesh Grille	*****
1	Installation Hardware Kit	1022-1903-16
24	Large Black Plastic Washers	1999-0264-00
30	#8-32 ESNA Half Nuts	1999-0065-00

"Stacked" Mesh Part #1022-080U-16

Quantity:	Description:	Part Number:
1	Upper Top Stacked Mesh Grille	*****
1	Upper Bottom Stacked Mesh Grille	*****
1	Installation Hardware Kit	1022-1903-16
24	Large Black Plastic Washers	1999-0264-00
30	#8-32 ESNA Half Nuts	1999-0065-00