



PART NUMBER: **G071MRDS**

PRODUCT: **MRDS BUMPER**

APPLICATION: **07-13 GMC 1500**

Parts Included:	Qty
MRDS Bumper w/ skid plate	1
Frame Brackets	2
Hardware Pack:	1
1/2" x 1 1/2" Button Head bolts	6
1/2" x 5" Hex head bolts	6
1/2" Flat washer	24
1/2" Hex nuts	12
3/8" x 1" Hex bolt	4
3/8" Flat washer	8
3/8" Hex Nuts	4



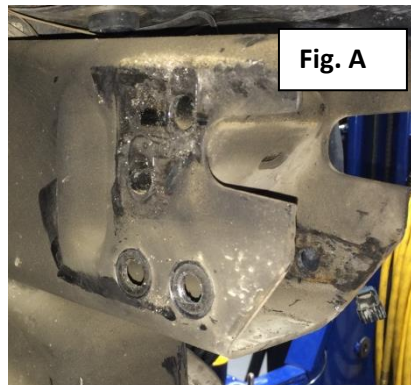
INSTRUCTIONS:

Step 1: Unplug fog lights and or any sensors connected to the bumper and secure out of the way.

Step2: Remove the factory bolts attaching the bumper to the frame and discard.

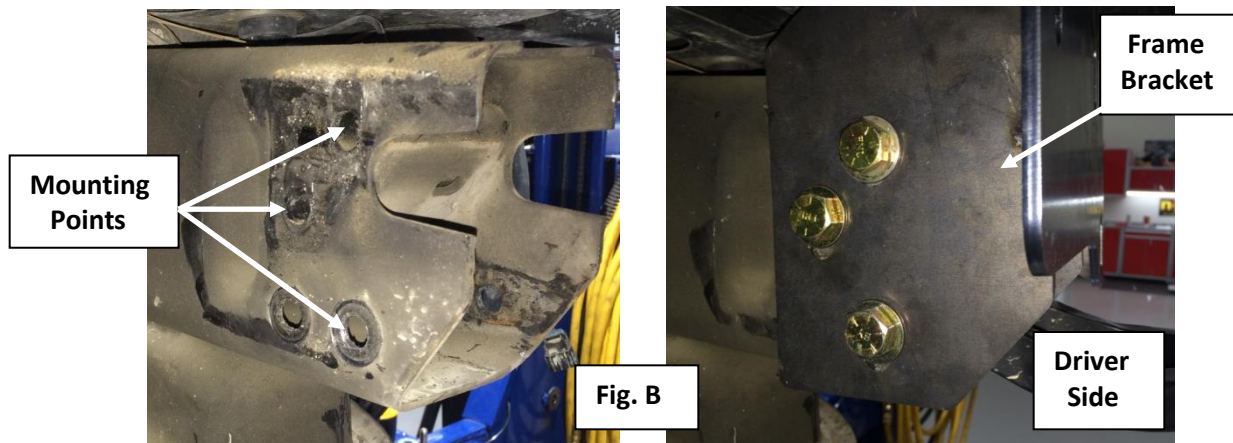
Step 3: Release the top clips in the fron fascia that attach to the top of the bumper.

Step 4: Carefully pull down and out to remove the bumper from the vehicle exposing the frame horns mounts **Fig. A**

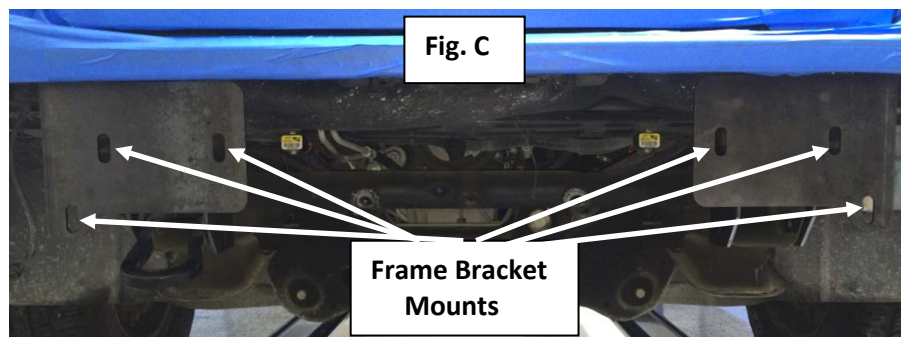


Step 5: It is recommended to clean and paint (black out) any areas that will be visible with the MRDS bumper. **NOTE: There may be minnor trimming of fender lining.**

Step 6: Next, install the two supplied frame bracket using the 1/2" x 5" Hex bolts, nuts and washers. **Fig. B**



Step 7: Once the frame brackets are in place, install the MRDS bumper to the (6) lower frame mounts using the supplied 1/2" x 1 1/2" Button head bolts, nuts and washers and the (4) upper bracket mounts using the supplied 3/8"x1" Hex bolts, nuts and washers. Do not fully tighten at this time. **Fig. C**



Step 8: Adjust the bumper to its final position and fully tighten all hardware. Your install is now complete. **NOTE: Periodically check all hardware for tightness to ensure the safety and longevity of your MRDS bumper.**