

Raptor Series



Your satisfaction is important to us, please let us help!

If you have any questions or concerns during the installation, our support representatives are available to assist you.

Please call: 1-877-769-3765 or Live Chat at www.raptorseries.com

If you have damaged or missing parts please contact the company you purchased the product from and notify them of the issue right away.



CAUTION: Do not install damaged parts!!!

Raptor Series

Easy Return / Easy Exchange

Want to return an item or exchange? Not satisfied with purchase?

No problem. We strongly believe in service after the sale and we stand behind our products and our service to you, our valued customer. There is no problem we can't solve for you!

Items that have been installed and/or damaged after receipt, are no longer in new and ready-to-sell condition and cannot be refunded, replaced or exchanged unless it has a manufacturer defect or was damaged in shipping. In addition, we cannot accept return on items that are not in the original packaging. Items returned in poor condition or having parts missing will not be credited.

Please note: Your request for return or replacement must be initiated within 30 days of delivery of your merchandise.

Did your order arrive damaged?

Please do not install damaged products. Contact the company you purchased your product from as soon as possible and notify them of the damages. They will make arrangements with you to assist with the problem.

Did you order the wrong part or receive the wrong item?

Don't worry. From time to time human error can result in problems with ordering or shipping. Contact the company you purchased your product from as soon as you notice the error. Every company has their own policy on returning parts that have been ordered incorrectly or shipped incorrectly.

In the event that you need to ship your part back to return/exchange, please ship to the warehouse below:

**CYC Returns Warehouse
2415 Cathy Lane
Jasper, IN 47546**

The logo for the Raptor Series, featuring the word "Raptor" in a green, cursive font and "Series" in a black, sans-serif font below it. The background of the logo is a faint, light green silhouette of a raptor in flight.

Raptor Series

Raptor Series Warranty

LIMITED TEN (10) YEAR WARRANTY

For Powder Coated Steel Products

CYC Engineering, Inc. guarantees the original purchaser of our products a limited ten (10) year warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited ten year warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

LIMITED LIFETIME WARRANTY

For Stainless Steel Products

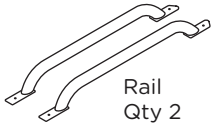
CYC Engineering, Inc. guarantees the original purchaser of our products a limited lifetime warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited lifetime warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

0201-0294, 0201-0306

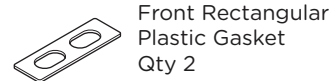
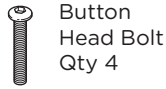
BED RAILS - STAKE HOLE MOUNT



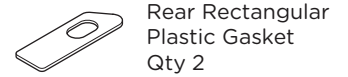
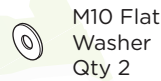
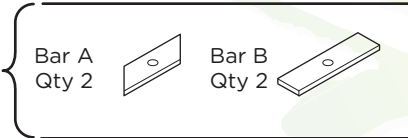
Components:



Hardware:



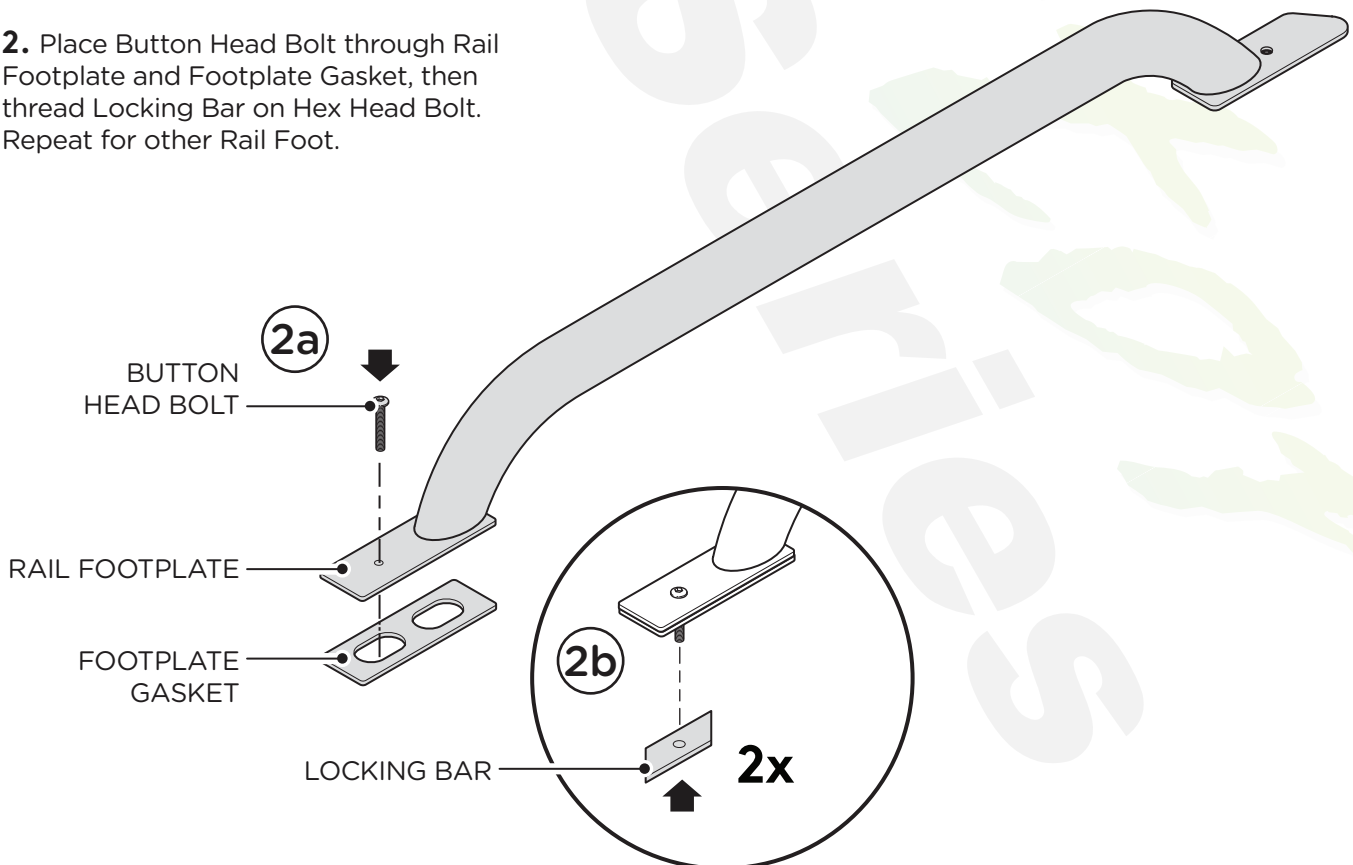
Tools Required:



Note: When installing the Rails, all hardware must be left loose until all the items are attached.

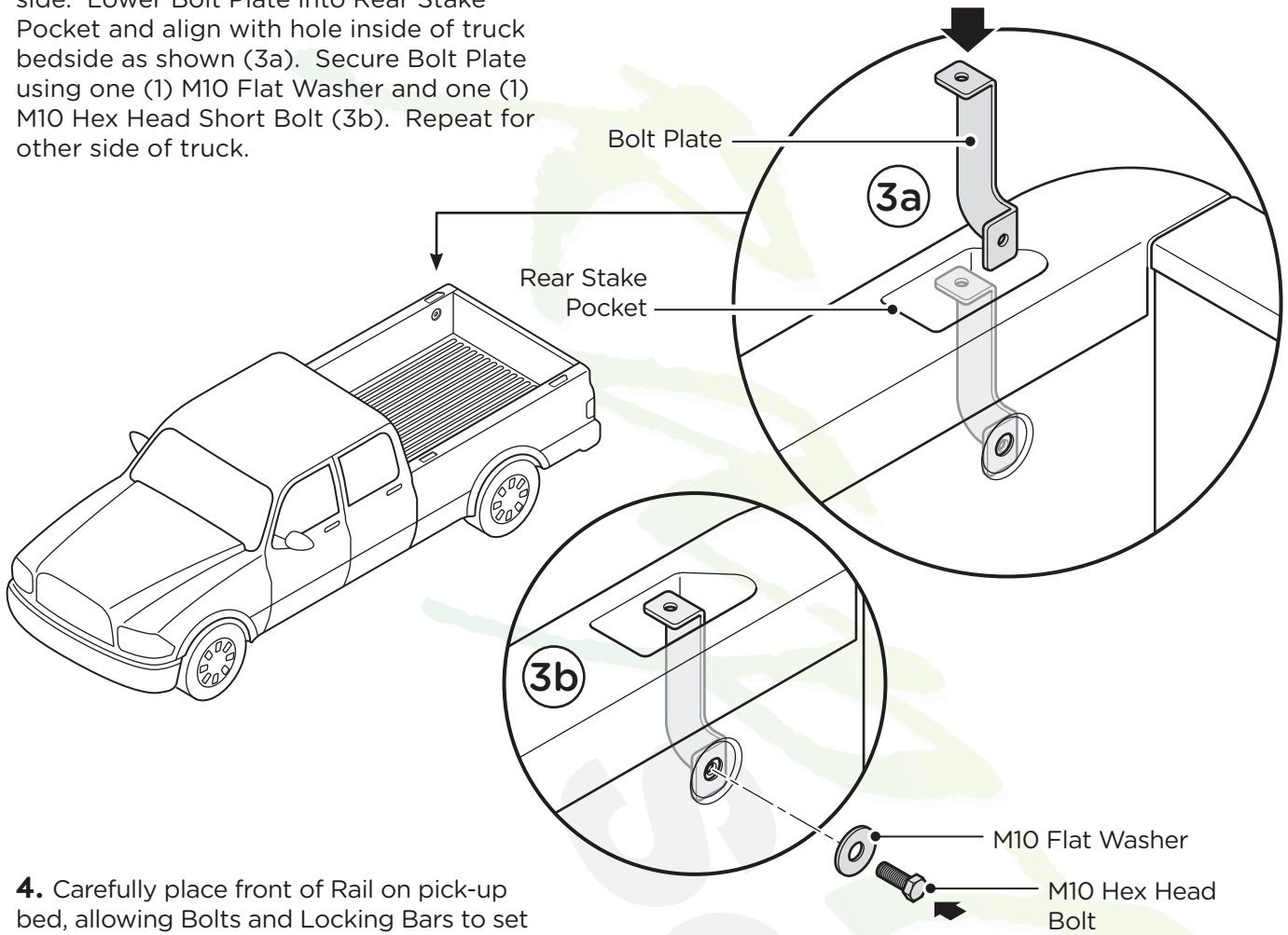
1. Read and understand instructions completely before beginning installation.

2. Place Button Head Bolt through Rail Footplate and Footplate Gasket, then thread Locking Bar on Hex Head Bolt. Repeat for other Rail Foot.

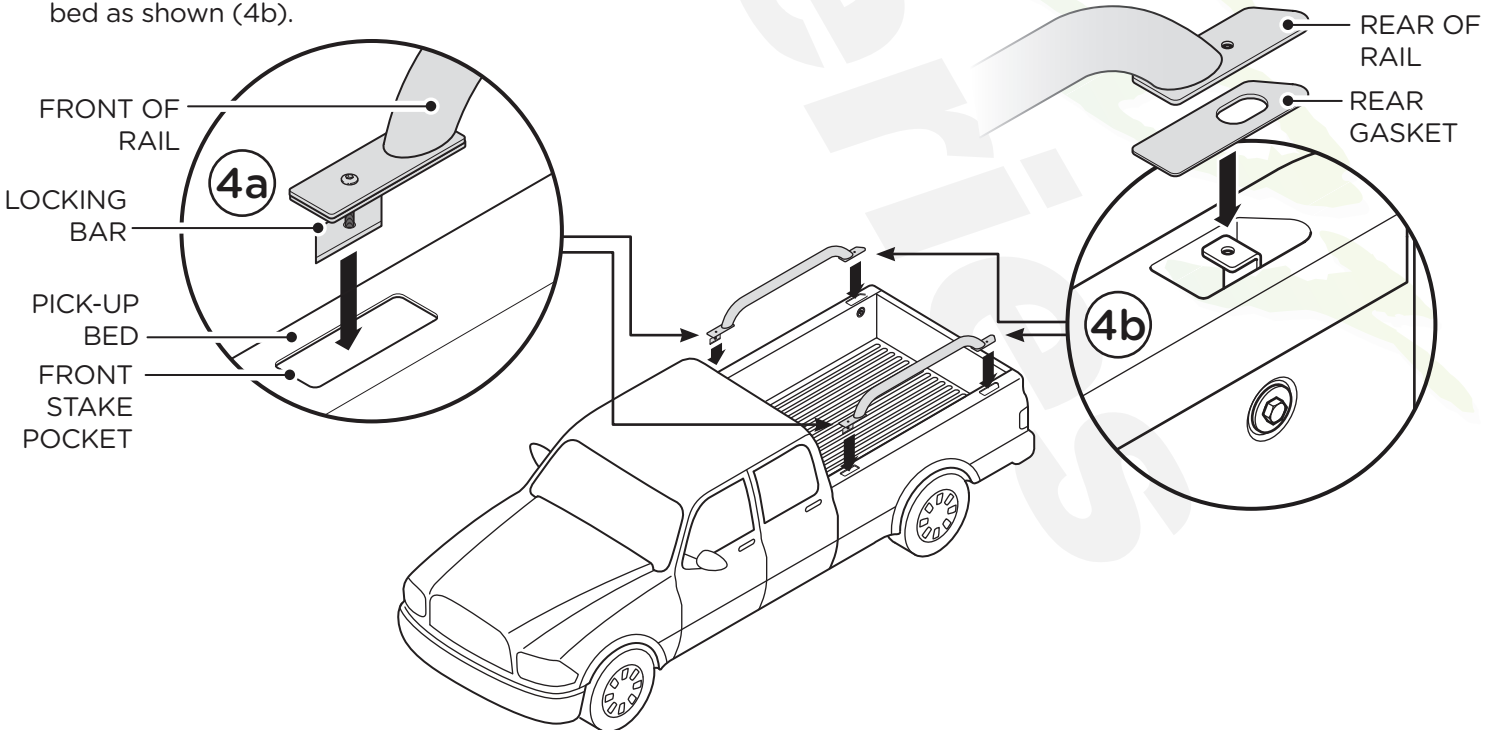


3. Locate Rear Stake Pocket at rear of truck side. Lower Bolt Plate into Rear Stake Pocket and align with hole inside of truck bedside as shown (3a). Secure Bolt Plate using one (1) M10 Flat Washer and one (1) M10 Hex Head Short Bolt (3b). Repeat for other side of truck.

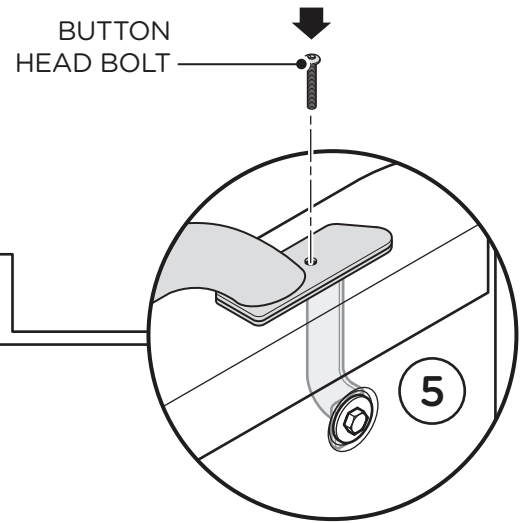
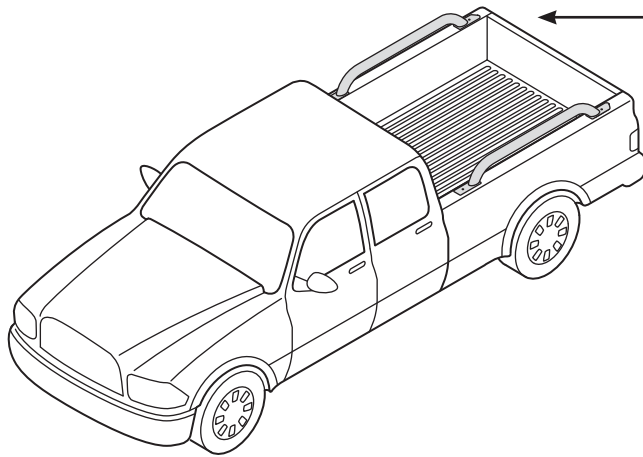
Passenger Side Shown



4. Carefully place front of Rail on pick-up bed, allowing Bolts and Locking Bars to set inside of Front Stake Pocket (4a). Carefully place rear of Rail and Rear Gasket on pick-up bed as shown (4b).

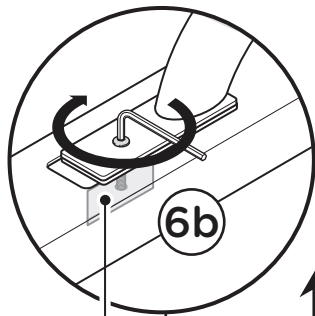
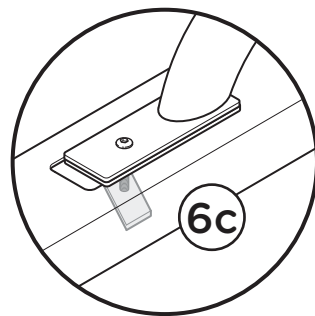
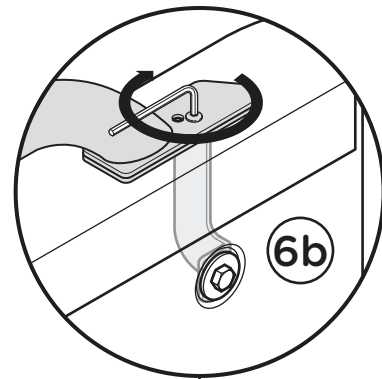


5. Secure rear of Rail and Rear Gasket to Truck Bed using one (1) Button Head Bolt, however do not tighten fully. Repeat for other Rail.



6. Slightly lift the front end of the Rail (6a) and tighten each Button Head Bolt securely with Allen wrench (6b). As tightening, make sure the Locking Bar catches on both sides of the Stake Pocket Hole (6c).

For lasting quality and durability, wax rails as you wax your vehicle.



LOCKING BAR

