

Approx. Install Time 1Hrs 00Min

# Installation Instructions

Vehicle Application Year: 2009-13 TRUCKS 2009-2014 SUV Make: Chevy/GMC/Cadillac Model: Silverado/ Sierra 1500, Tahoe/ Yukon, Suburban/Yukon XL, Escalade ESV/ EXT, Yukon Denali/ XL, Avalanche

#### <u>Notes</u>

Kit may not fit with the following Aftermarket Parts installed: Body Lift or Lowering Kit

- Custom Hood
- . Throttle body upgrades

## <u>Tools Required</u>

- Ratchet and extensions
- 10mm Socket and Wrench •
- 3/16" Allen Wrench
- 5/16" Nut Driver or Flat Blade Screwdriver Phillips Screwdriver
- 9/16" Wrench

## CARB Status - Exempt

#### CARB FO # D-590-8

Legal for use in CA or other states adopting CA emissions standards See Page 3 for more info.

2. Remove the engine cover by lifting it up out of the grommets, then pull towards the front of the vehicle.

S&B Filter Maintenance Cleanable (KF-1055). If the enclosed filter is Red, it came pre-oiled from the factory. When serviced, apply (90g) of S&B oil to the main body of the filter.

Disposable (KF-1055D). If the enclosed filter is White, it is a disposable filter and should be discarded once it reaches capacity. This filter (does not require oil). For more info on S&B's disposable filter, visit www.sbfilters.com.

## Before You Start

- Please read the entire product guide before proceeding. Ensure all components listed on page 4 are present. .
- If you are missing any of the components, call our customer support at (909) 947-0015. Do not work on your vehicle while engine is hot.
- Make sure the engine is turned off and the vehicle is in Park or the Parking Brake is set.

1. With the ignition switched off and the parking brake set, disconnect the negative battery cable on the passenger's side. Note: Failure to disconnect the battery may cause the CEL to illuminate upon completion of the installation and upbeceupt concritien. De add dist this steel quent operation. Do not skip this step!



4. Disconnect the other end of the crank case vent line from the vehicle by sliding the locking tab over and pull away from the valve cover port.



Disconnect the intake tube from the air cleaner assembly. Then remove the intake from the vehicle.





5. Disconnect the MAF sensor wiring harness from the MAF sensor. Note: If equipped, disconnect the Pressure Sensor wiring harness (located on the air cleaner lid)at this time as well.



8. Using a flat blade screwdriver, remove the intake tube from the push pin located on the coolant tube. Then remove the intake from the vehicle.



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3. Disconnect the crank case vent line from

the intake tube plenum by gently pulling it out.

6. Disconnect the intake tube from the throttle body.



9. Remove the air cleaner box from the vehicle by carefully pulling it up out of the factory grommets.





# Installation Instructions (continued)

**10.** Using 10mm socket, remove the 4 bolts securing the air box tray. Then remove the tray from the truck. Save all 4 bolts for S&B installation.



12. Install the Air Inlet Fender Seal (C) onto the lip of the Air Box (B).



15. Remove the MAF sensor from the OE air cleaner using the supplied T15 Torx key. Install it into the Filter Adapter Tube (K) using the supplied 8-32x1/2" Screws (J). Do not over tighten.



**18.** Install the 90degree Hose Barb (P) on to the Intake Tube (O) until it is hand tight. Then using a 9/16" wrench turn it one more rotation into position as shown.



**11.** For those concerned about minimal engine heat; install the Air Inlet Plug (A) into the bottom of the Air Box (B) by pushing it down until the bead catches the lip as shown below. For those seeking additional air flow, set the Air Inlet Plug aside. (See page 3 for more info and test results)



**13.** Install the Air box assembly using the supplied M6-1.0x10mm Screws (T) and 6mm Washers (U) in the two holes closest to the fender and the 2 longer OE screws in the remaining two holes.



**16.** Insert the S&B Filter (D) onto the Adapter Tube (K) and secure the #80 Hose Clamp (E). Install the assembly into the Air box as shown below.



**19.** Place a #64 Hose clamp (M) over each end of the Hump Coupler (N). Then slide the hump coupler over the end of the Intake Tube (O).



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17. Install the Clear Lid (H). Secure the Lid and Filter Adapter using the supplied 1/4"-20x1-1/4" S.S. Screws (I) and Rubber Washers (F). Then use the 1/4"-20x5/8" S.S. Screws (G) and Rubber Washers (F) in the remaining two holes.



20. Secure the Silicone Step Coupler (S) to the throttle body using a #64 Hose Clamp (M). Place the #72 Hose Clamp (R) around the top of the Silicone coupler.





# Installation Instructions (continued)

21. Insert the Intake tube assembly into the Silicone Coupler, then slide the Hump Coupler over the Adapter Tube. Tighten all hose clamps when you are satisfied with the positioning



24. Re-install the engine cover. Inspect your installation, make sure the kit is properly positioned and all fasteners are secure.



22. Push the Silicone Breather Hose (Q) over the Hose Barb (P) on the Intake tube. Then push the other end onto the valve cover vent line. Trim hose to desired fit if necessary. Hose should not be resting on other parts



25. Reconnect the battery.

The installation is now complete.



23. Reconnect the MAF sensor wiring harness (and Pressure Sensor if equipped).



#### **Related Items** Available at www.sbfilters.com

- Precision II Filter Cleaning & Oiling Kit
- (S&B P/N: 88-0008)
- Replacement Air Filter (Oiled) (S&B P/N: KF-1055)
- Replacement Air Filter (Dry) (S&B P/N: KF-1055D)
- Air Filter Wrap (S&B P/N: WF-1035)
- Air Scoop (S&B P/N: AS-1003)

#### Performance Testing

- Engage parking brake and start your engine. Listen for abnormal noises. If an air leak is detected, re-inspect hoses and connections as they may need to be repositioned and
- S&B FILTERS recommends that you keep your OE intake system in the event it is required in the future. In order to maintain your warranty, all connections and components must be checked periodically for alignment and for proper tension on all connections. Failure to do so
- may void your warranty. Use only S&B FILTERS cleaning and oil products to service your filter. Using any other brand oil and or cleaners on your S&B air filter may void your warranty.

### Warning!

If your vehicle has a Vehicle Emission Control Information decal affixed to the factory airbox, a new replacement label must be obtained and installed in a readily visible position in the engine compartment in order to remain CARB compliant. Failure to do so will prevent the vehicle from passing a smog check. Replacement labels can be ordered from your local dealership. Regulations state that the VECI label shall on a painted surface is recommended.

=	GENERAL VEHICLE EMISSION CONTROL INFORMATION
*BZ176558*	Conforms to regulations: 2011 FFV Fuel: Gasoline/Ethanol U.S. EPA class / stds: LDT / TIER2 California class / stds: N/A Group: BGMXT05.3373 5.3L Evap: 25-27 gal tank: BGMXR0176820 / 31-35 gal tank: BGMXR0223840 SFL/H02S/TWC, 0BD: II

## Air Box End Cap Testing

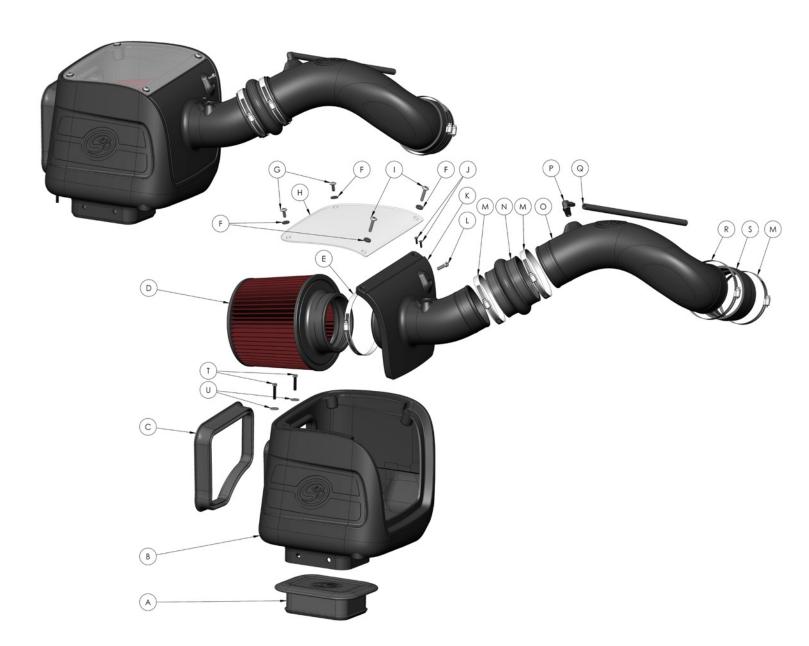
Stock air boxes are a significant contributor to poor air flow which is why S&B designs custom air boxes with secondary and/or enlarged openings. With that said, S&B recognizes the benefits of cooler air, so we have included a plug to seal off the opening if so desired. For optimal performance, we recommend that the intake be used without the end cap except in conditions of extreme heat.

Emissions Standard The California Air Resource Board (CARB) requires that an E.O. identification label be applied to the vehicle in order to pass a smog check inspection when a Performance Intake Kit has been installed. You must place the E.O. label provided on or near the intake kit after installation so that a smog check technician can easily verify the E.O. number. As of April 2009, S&B has never had a product where CARB denied an exemption request; however, the exemption process with CARB can take as long as 18 months. Check the status of the exemption process by looking up a specific part number at www.sbfilters.com. The CARB Exemption number and/or status is listed under the Product Details section for each part number. If the status shows as "Pending," CARB has yet to issue an exemption. Products that have not been issued an EO number are street legal in most states, but may not be used on emission controlled vehicles in the state of California and are for off road use only. If you purchased your kit from S&B Filters Dealer, log onto our web site and register to receive your Exemption Sticker when it is issued to us. If you purchased your kit from an authorized S&B Filters Dealer, log onto our web site and register to receive your Exemption Sticker.

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# Exploded View



ITEM	QTY.	DESCRIPTION	P/N	ITEM	QTY.	DESCRIPTION	P/N
А	1	Air Inlet Plug	AI1559-00	0	1	Intake Tube	AL1159-00
В	1	Air Box	AL1157-00	Р	1	Hose Barb, 3/8"x1/4"npt, 90degree	Al1307-00
С	1	Air Inlet Fender Seal	AI1550-00	Q	1	Silicone Breather Tube, 18"	Al1572-01
D	1	S&B Air Filter	KF-1055	R	1	Hose Clamp, #72	AG1009-00
Е	1	Hose Clamp, #80	AG1010-00	S	1	Silicone Step Coupler,	Al1542-00
F	4	Rubber Sealing Washer, 1/4"	Al1571-00	т	2	Screw, Hex Head, M6-1.0x30mm	Al1257-00
G	2	Screw, Truss Head, 1/4-20x5/8"	AI1569-00	U	2	Washer, Flat, 6mm	AI1535-00
Н	1	Clear Lid	AI1513-00				
I	2	Screw, Truss Head, 1/4-20x1.25"	AI1568-00				
J	2	Screw, Phillips Head, 8-32x1/2"	Al1479-00				
к	1	Filter Adapter Tube	AL1158-00				
L	1	Screw, Socket Head, 1/4-20x7/8"	Al1570-00				
М	3	Hose Clamp, #64	AG1018-00				
Ν	1	Hump Coupler, 3.875"x3.00" Long	Al1551-00				

 Warranty

 Visit www.sbfilters.com/Support/Why-S-B/Million-Mile-Limited-Warranty for S&B Filter's complete warranty.