

BILLET GRILLE INSTRUCTIONS

PN: T102423/T102404

99-03 FORD F-150 2WD BUMPER

Hardware

6-- Truss Socket Tapping Screws

6--"K" Nuts

NOTE: Be Careful not to scratch the grills Surface.

- (1)To install this grille you can retain or delete the front license plate mounting bracket. To retain it, unsnap the clips and lift from the bottom and lift it out of the way. To delete it unsnap the clips from the bottom and chisel off the two retaining rivets at the top.
- (2)Put the grille over the opening from the front. Center it and mark the six places where the holes are in the tabs of the billet grille.
- (3)Drill the six holes with a 1/8" drill bit.
- (4)Attach with the six screws and flat nuts provided in the installation kit. Access to the backside of the factory bumper valance can be achieved by removal of the rubber air shield at the bottom of the bumper or removal of the upper grille shell assembly at the top while installing the upper billet grille.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!