

# T-REX TRUCK PRODUCTS INC.

25581

99-03 FORD

F-150 (ALL)

BUMPER BILLET

NEW DESIGN

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## 99-03 F-150 Billet Bumper Insert (Easy Install Bolt-On Overlay)

### Tools Required:

Phillips  
5/16" Wench or Nut Driver

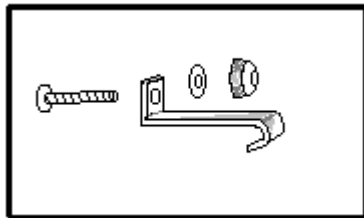
### Parts List:

1 - Billet Bumper Insert (8 Bars)  
2 - 6-32 x 1.5" Machine Screw  
2 - 6-32 Nylock Nuts  
2 - #6 Flat Washers  
2 - 1.5" 'J' Hooks

## Read and understand instructions before attempting installation

### Step 1

Center the billet over the bumper opening. It will only fit one way. Remove the insert. Note the tabs welded to the rear of the insert. Take the billet and insert a screw into each tab from the front. Re-center the billet over the bars in the bumper opening. From the rear of the bumper, install the 'J' hooks and thread both Nylock nuts onto the screws. Make sure the hook wraps around the bars in the openings. Snug the hardware up; Do not overtighten.



### Step 2

If needed, loosen the hardware and adjust the inserts. *Thank you for purchasing a T-Rex Billet Grille.*