

BILLET GRILLE INSTRUCTIONS

PN: T103109-B/T103111-B

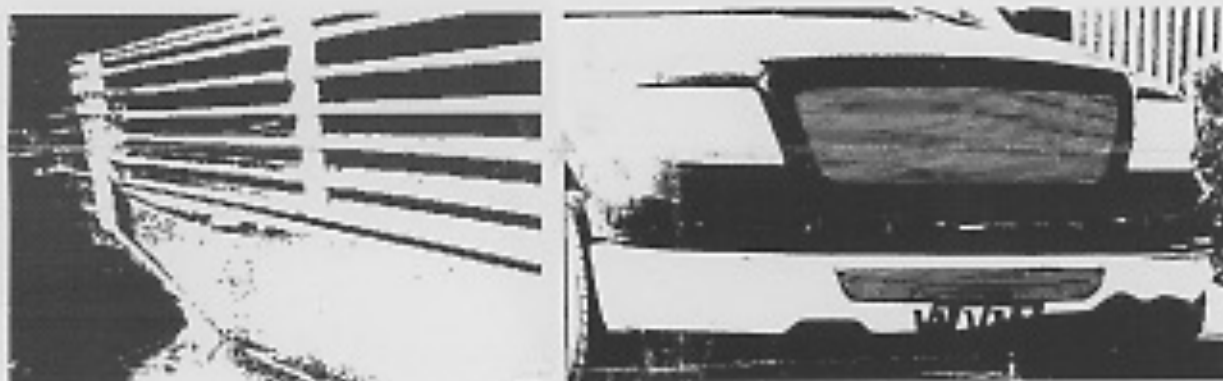
06-08 FORD F-150 BUMPER

Hardware

2 -- Screws	2 -- U-Clip Nuts	2--Hex Bolts	2--Washers
4-- Nuts	2-- Socket studs	2-- Extension Brackets	

NOTE: Be Careful not to scratch the grills Surface.

- (1) Open the hood to allow access to the rear of the bumper. Test fit the billet insert into the factory bumper opening. The picture shows how the extension brackets mounts to the bumper and billet. Slide a U-clip Nut onto the extension brackets where the billet will mount.



- (2) Note the two tabs welded to the rear of the billet grille. Place a screw in the two tabs from the front and fasten the brackets. It may be necessary to slightly bend the brackets so the billet is aligned properly. Use the metric bolts and washers to secure the bottom. Be sure the billet is centered and tighten the fasteners. Do not over-tighten the hardware.

The instruction here is for your reference only. You may need to bend the billet grille bars or tabs a little bit to adjust to fit. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!