



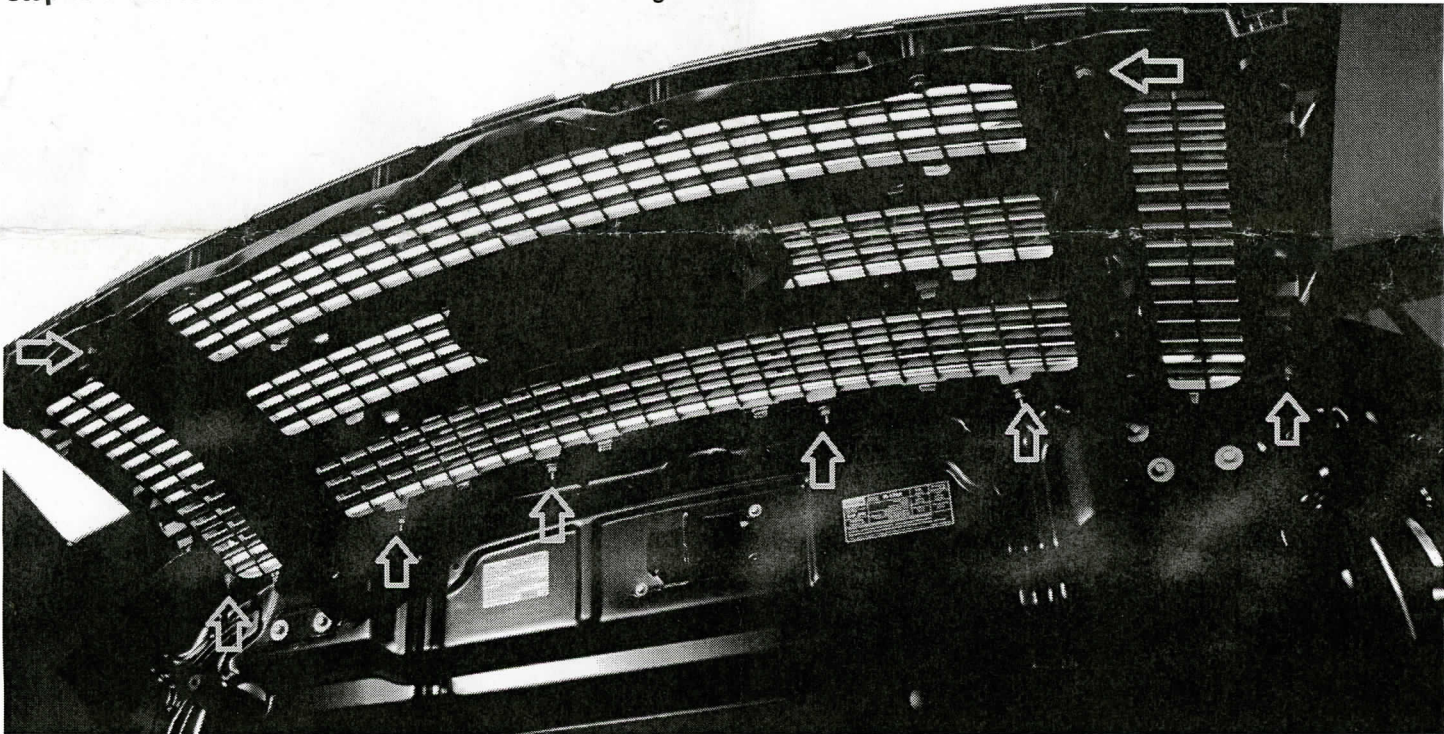
## 2009-2012 Ford F150 XLT DFX Punch Grille Instruction Sheet 64420 & 64420B

Congratulations on your purchase of a high quality PUTCO product. Should you need any application or technical assistance feel free to call us at: 1-800-247-3974 Monday-Friday 8:00 a.m. - 5:00 p.m. (Central Standard Time) Contact your PUTCO dealer for other quality accessories. PUTCO Inc. - 216 West First Street - Story City, Iowa 50248

PLEASE READ ALL INSTRUCTIONS BEFORE INSTALLATION AND CHECK TO SEE THAT ALL PARTS ARE INCLUDED.

Please consult your Vehicles owners manual for vehicle air flow restrictions  
Putco is not liable for any vehicle damage resulting from the installation of our Grille inserts

- Step 1:** Verify kit contents. (one grille, 10 brackets, and hardware kit)
- Step 2:** Hold your grilles up to your factory grille to check for proper fit.
- Step 3:** Open the hood.
- Step 4:** Remove the 6 nuts and 2 bolts that secure the grille to the hood.

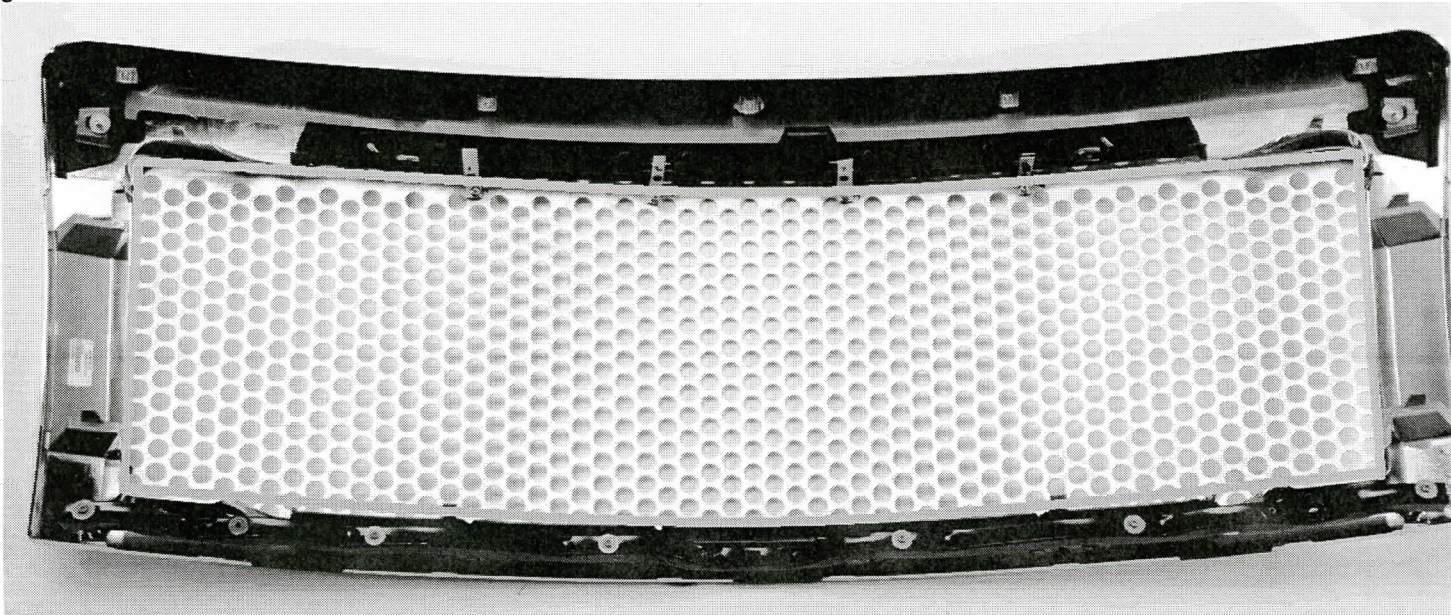


**Step 5:** Slightly pull on one corner of the grille outwards from the hood to release the 5 clips securing the grille to the hood.

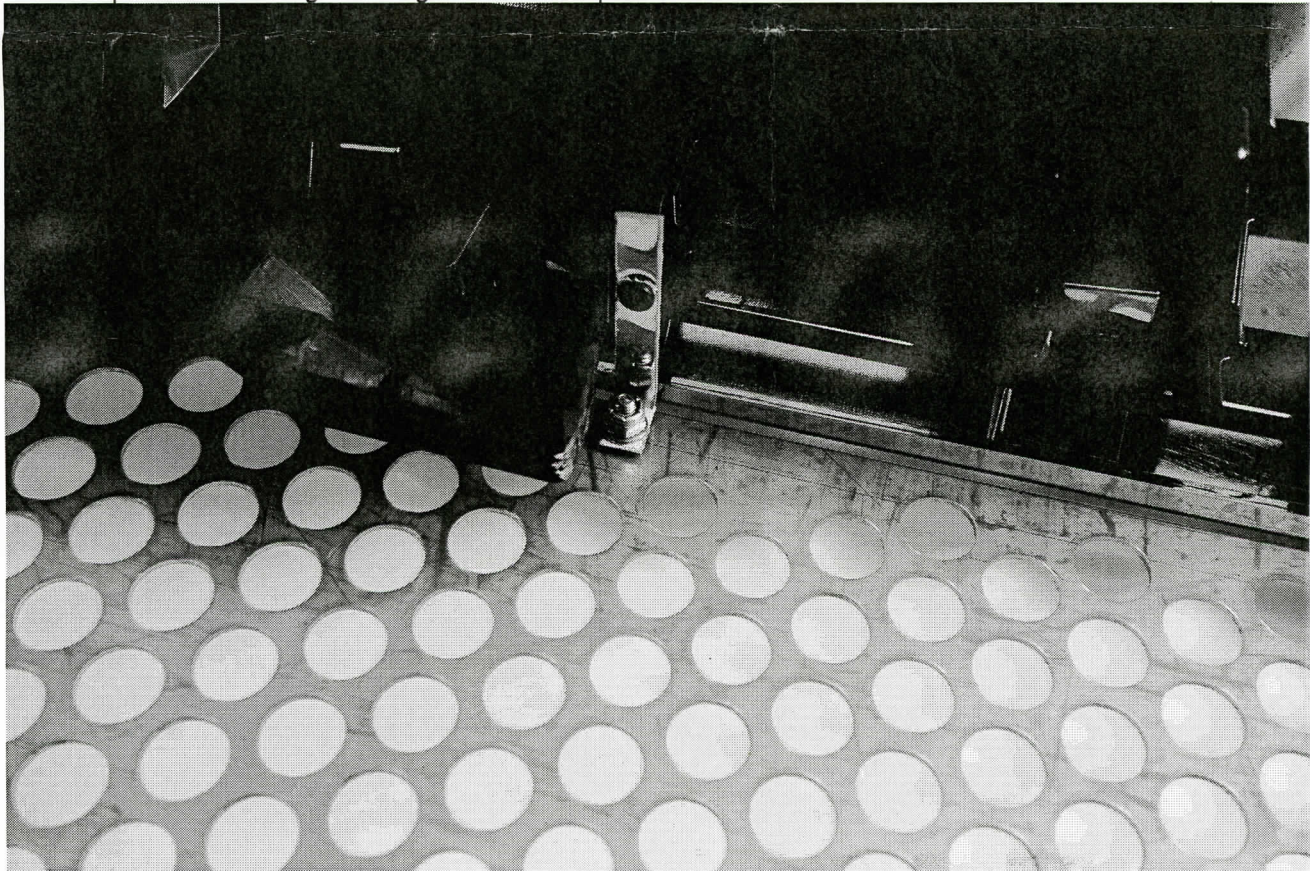
**Step 6:** Lay the grille face down on a safe surface making sure not to scratch the chrome surround.



**Step 7:** Using a cut off wheel or suitable tool, follow the highlighted line in the picture below to cut away the factory grille.



**Step 8:** After the surround is cut, attach the L brackets with the included washers and nuts. Position the L brackets so it is parallel to the edge of the grille like in the picture shown below.



**Step 9:** Lay the Punch Grille in the surround making sure the grille is fully seated and all the gaps are consistent. Mark all the holes from the L bracket.





## 2009-2012 Ford F150 XLT DFX Punch Grille Instruction Sheet 64420 & 64420B

**Step 10:** Drill a 1/8<sup>th</sup> hole in the locations marked in the previous step.

**Step 11:** With the supplied Phillips screws attach the grille to the surround.

**Step 12:** Now that the grille is assembled, reverse the disassembly process to reinstall the grille to the vehicle.

---

**Note:** PUTCO recommends applying a high quality automotive wax to maintain the original appearance.

---

### LIMITED WARRANTY

Putco guarantees its Stainless Steel and Aluminum products against defects in workmanship and material for as long as you own your vehicle. Black products have a 90 day warranty on the painted surface. Any defects resulting from faulty material or workmanship will be warranted by Putco and repaired or replaced at our discretion. Putco assumes no extra labor costs. Damages caused by freight carriers, improper installation, misuse, collision, or neglect will not be warranted by Putco.