Running Board Instructions

3048

Ford F-150 Super Cab & Crew 2004-UP

Minor Drilling May Be Required On Some Super Crew Models When Installing More Than 6 Brackets

INSTALLATION PACKAGE	
Running Board	2
Installation Instructions	1
Bracket	8
Bolt Pack	2

Necessary Tools
Ratchet wrench with ½" socket
Combination wrench

Bracket Bolt Pack	
5/16" x 1 ¼" Hex Bolt	8
5/16" x ¾" Hex Bolt	8
5/16" Flat washer	16
5/16" Flange Nut	8
5/16" Long U-Nut	8
3/4" Self Tap	2

Running Board Bolt Pack	
5/16" x ¾" Hex Bolt	16
5/16" x ¾" Flange Nut	16

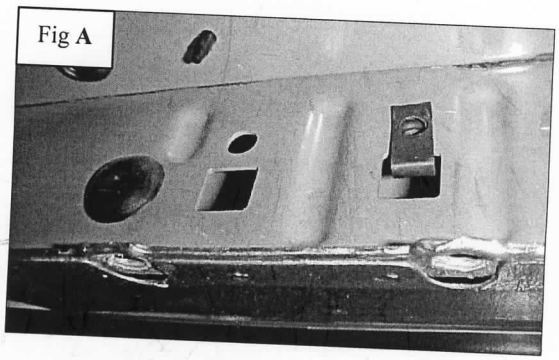
Fig **A**

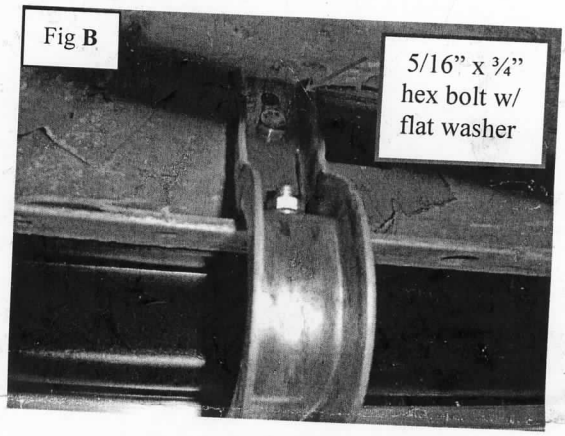

Fig **B**

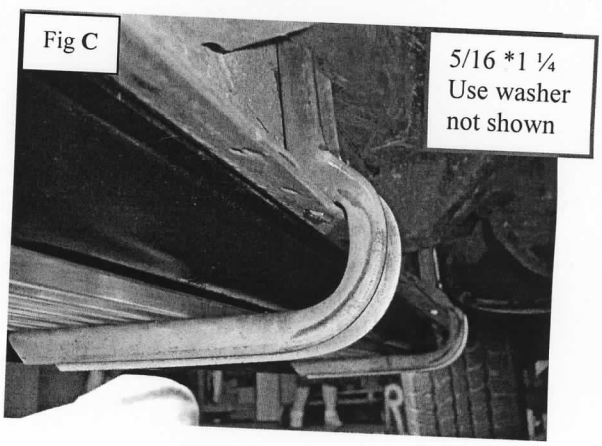

Fig **C**

STEP ONE: Determine proper bracket placement (Fig A)

1) Find the pre-existing holes equally spaced on the pinch weld. The F-150: Insert 5/16" U-Nut into hole, so bracket bolt can be threaded. (Fig A)

2) Factory hole may be covered with tape you will need peal off tape to see hole. Hole may be slightly different than in picture. Hole and U-Nut will need to line up with bracket slot and pinch weld hole.

3) Use 5/16" * 1 ¼ bolt with washer through pinch weld making sure top center slot lines up with U-Nut holes, hand tighten with flange nut as required on each side of plate. (Fig B) & (Fig C)

4) Insert 5/16 * ¾ bolt with washer into U-Nut (6) Places only, hand tighten until board is attached.

5) Extra Brackets will mount similar to above brackets. Model years may be different and mounting method may require fasteners or adjustments to bracket to complete installation of additional brackets.

STEP Two: Verify Vehicle Mounting

1. Place board on brackets by sliding 5/16 * 3/4 mounting bolts in slots on underside of boards and allow bolt thread to drop through bracket slots with bracket mounted in position. Only one bolt is required to mount board to each bracket. Install board on brackets to see if board is level.

2. Check board for levelness and snug fit to vehicle. Adjust in and out to desired position and fully tighten outside brackets first then adjust inside bracket accordingly. Fully tighten all bracket to board bolts