

INSTALLATION INSTRUCTIONS

BILLET GRILLE (Cutout)
2015 Ford F1501 PC 4mm Horizontal
Part#: 38-0311

INCLUDED COMPONENTS

1 – Billet Grille (1 piece)

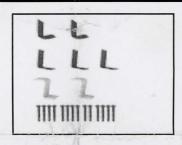
3 - 90° L Brackets

2-85 ° L Brackets

2- "Z" Brackets

14 - M4*20mm Phillips Screws

14 - M4 Flange Nuts



TOOLS REQUIRED

Phillips Screw Driver 4mm wrench Driller

Figure 1 - Included Hardware

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE STARTING THE INSTALLATION. THE MANUFACTURER IS IN NO WAY RESPONSIBLE FOR ANY PERSONAL INJURY OR VEHICLE DAMAGE THAT MAY OCCUR DURING THE INSTALLATION.

INSTALLATION INSTRUCTIONS

- 1. Inspect product and check components with items listed above.
- 2. Pop Hood, remove plastic shroud at the top and set fasteners aside.
- 3. Using factory instructions, remove the entire front grille shell (as pictured in all Figures).
- 4. Loosely attach L Brackets to the billet using phillips screws and flange nuts provided.
- 5. Put the billet to the grille shell cavity(Figure 2).
- 5. Mark drill locations on the grille shell through the holes of brackets. Drill eight holes at these spots.
- 6. Secure the billet to the grille shell also using phillips screws and flange nuts as shown in Figure 4.

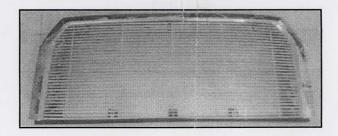
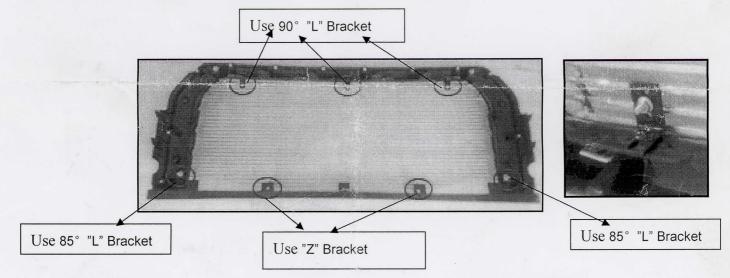


Figure 2

- 10. Once the Billet Grilles are loosely attached, center them and tighten all screws at the same rate.
- 11. Reinstall the plastic shroud with the fasteners removed in Step 2.





Installation Instructions

Billet Grille(Overlay) 2015 Ford F150 1 PC 4mm Horizontal Overlay

PART#: 38-0312

IMPORTANT NOTICE:

Carefully read the instructions before attempting to install this product. The manufacturer is in no way responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product.

NOTE: During shipping product might loose its convex shape or the bars may bend slightly. In order to get a proper fit, product might need to be re-shaped slightly by bending it BY HAND to regain its convex shape. Be careful not to damage the

Billet Grille when bending.

INCLUDED COMPONENTS

- 1 Billet Grille
- 4 M4 x 20mm Phillips Screws
- 4- M4 Flange Nuts
- 4 13X20mm Metal Bracket

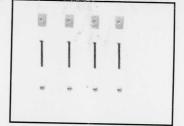


Figure 1 - Included Hardware

TOOLS REQUIRED

- Phillips Screwdriver
- 4mm Wrench

INSTALLATION INSTRUCTIONS

- Inspect product and check components with items listed above.
- Pop Hood, remove plastic shroud at the top and set fasteners aside.
- Using factory instructions, remove the entire front grille shell.
- Position the seven Billet Grilles onto grille shell cavity (Figure 2)
- 5. Loosely attach one the billet grille by holding a Metal Plate behind grille shell and inserting Phillips screws (from the front) through the billet grille holes and brackets. Secure them with Flange Nuts provided (Figure 3).

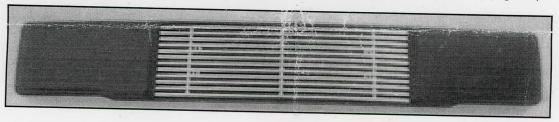


Figure 2 - Front view of positioning the billet grille onto grille shell

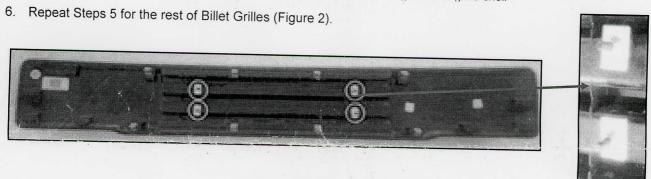


Figure 3 - All the billet grilles are installed

- 7. Once the Billet Grilles are loosely attached, center them and tighten all Phillips Screws at the same rate.
- Reinstall the plastic shroud with the fasteners removed in Step 2.

