



04-08 F150 Raptor Style Grille

TOOLS NEEDED FOR INSTALLATION

10mm Socket Wrench
Phillips Screw Driver

KIT INCLUDES:

Packaged Grille
2 Mounting Brackets

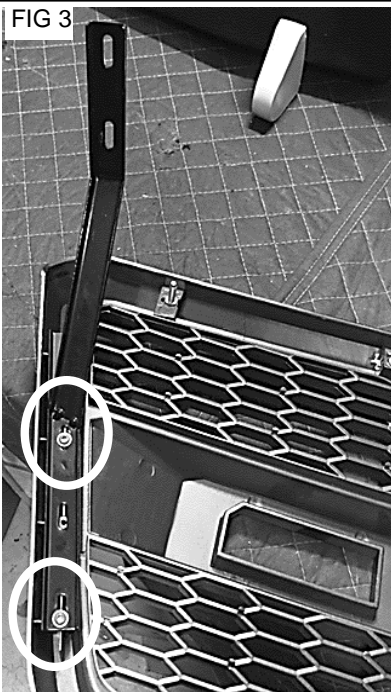
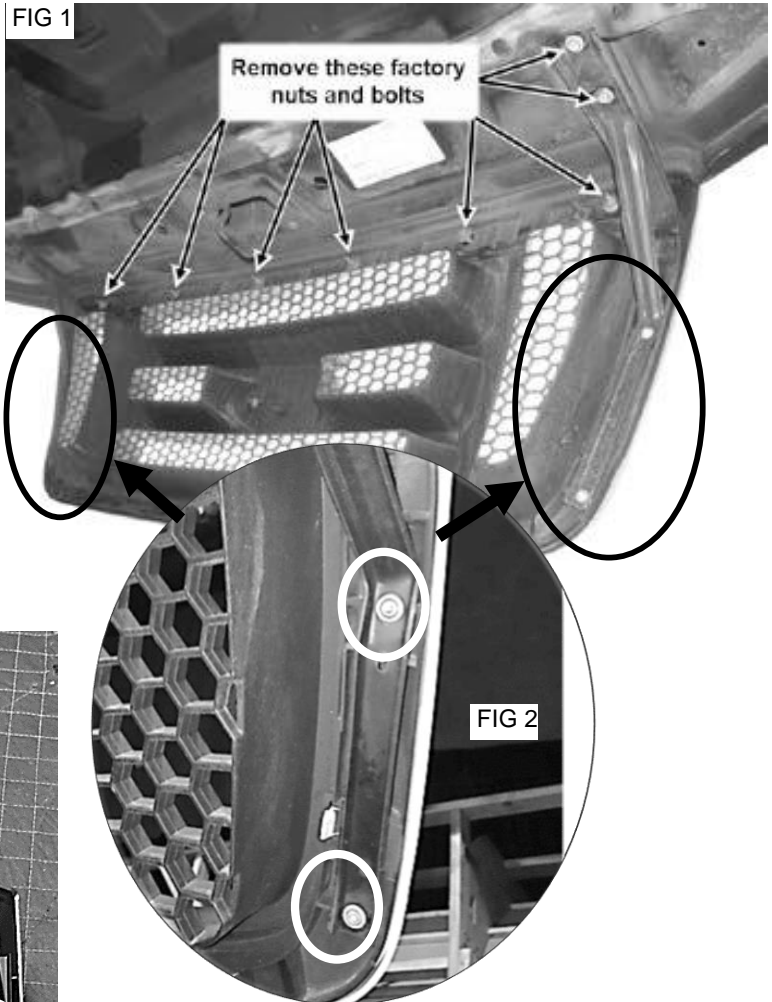
Removal of OEM Grille

Step 1. Removal of OEM grille

- Open the hood and using a 10mm socket, remove the 2 bolts holding the factory grille shell brackets to the hood. **Fig 1**
- Remove the 6 factory 10mm nuts along the top of the grille shell that attaches to the hood. **Fig 1**
- Remove the last two 10mm bolts from the mounting bracket on both sides of grille. **Fig 2**
- Carefully remove shell from vehicle and move to workbench.

Step 2. Workbench Work

- Locate the supplied mounting brackets and determine passenger and driver side.
- Using provided sheet metal screws, attach mounting brackets to their respective sides. **Fig 3 & Fig 4**



Installation of New Grille

Step 1. Installation of New Grille

- Carefully position grille onto hood and insert the threaded studs on the grille through the factory holes in the hood. **Fig 5**
- Secure the grille using OEM hardware. **Fig 6**
- This completes the installation process.

