

Installation Instructions

LUND

Premium Style. Lasting Performance.

For proper installation and best possible fit, please read all instructions BEFORE you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7215.

Para una instalación adecuada y el mejor ajuste posible, lea todas las instrucciones ANTES de comenzar.
Para obtener asistencia técnica o para obtener piezas que faltan, por favor llame a Relaciones con el Cliente en 1-800-241-7215.

Pour une installation correcte et le meilleur ajustement possible, s'il vous plaît lire toutes les instructions AVANT de commencer.
Pour une assistance technique ou pour obtenir des pièces manquantes, s'il vous plaît communiquer avec les Relations à la clientèle au 1-800-241-7215.

Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.

Lavar con jabón suave y secar con un paño limpio.

Laver avec un savon doux et sécher avec un chiffon propre.

- Every 3 months or 5000 miles check the cover tension and all components for tightness.

Revisar cada 3 meses o 5000 millas la tensión de la cubierta y todos los componentes estén ajustados.

Vérifier tous les 3 mois ou 5000 miles la tension couvercle et le serrage des composants.

Congratulations!

You have purchased one of the many quality Lund® branded products offered by Lund International, Inc. We take the utmost pride in our products and want you to enjoy years of satisfaction from your investment. We have made every effort to ensure that your product is top quality in terms of fit, durability, finish and ease of installation.

Usted ha comprado uno de los muchos productos de calidad ofrecidos por Lund® de marca productos ofrecidos por Lund International, Inc. Tomamos el orgullo extremo en nuestros productos y queremos que disfrute durante años de su inversión. Hemos hecho todos los lo posible para que su producto es de calidad superior en cuanto a ajuste, durabilidad, acabado y facilidad de la instalación.

Vous avez acheté un des nombreux produits de qualité offerts par Lund® marque produits offerts par Lund International, Inc. Nous sommes extrêmement fiers de nos produits et souhaitons que vous tiriez des années de satisfaction de votre investissement. Nous avons pris toutes les efforts pour s'assurer que votre produit est de qualité supérieure en termes de durabilité, de finition et la facilité de l'installation.

LUND® Latitude Nerf Bar for F-150

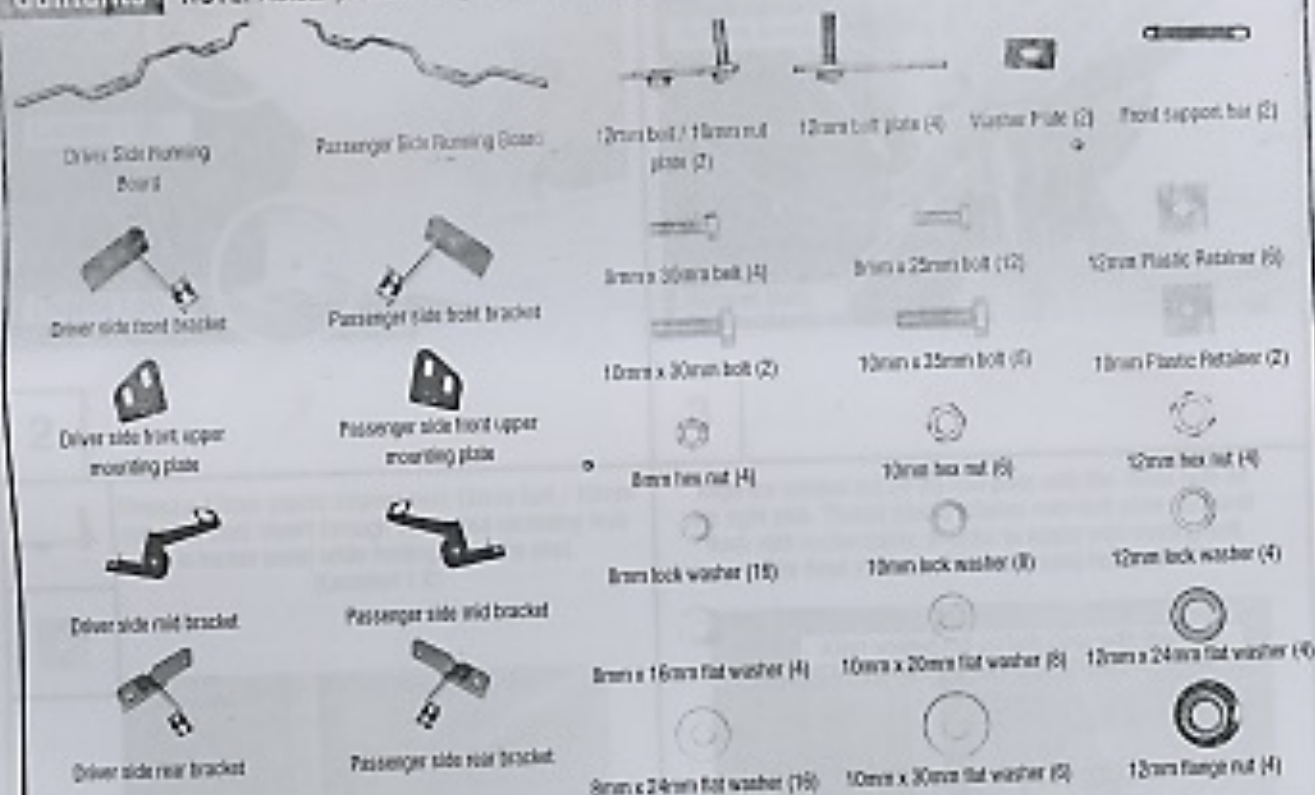
For proper installation and best possible fit, please read all instructions **BEFORE** you begin.
For technical assistance or to obtain missing parts, please call Customer Relations at 1-800-241-7219.

Important Safety Information

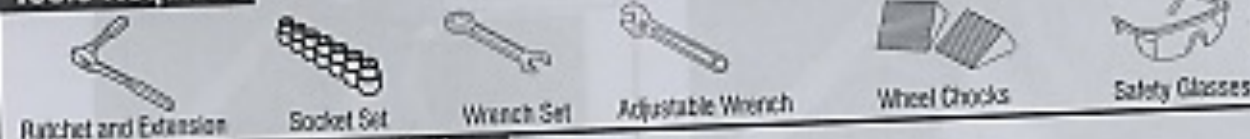


- To be used with Lund® branded products only.
- Do not stand on Lund running board or bracket while vehicle is in motion.
- Do not use the brackets as a jacking point for the vehicle.
- Do not use the bracket system or running boards to fasten cargo.
- Periodically check all components for tightness.
- Be sure to wear safety glasses while installing brackets.
- When using power tools, read and understand all operating instructions.

Contents NOTE: Actual product may vary from illustration.



Tools Required



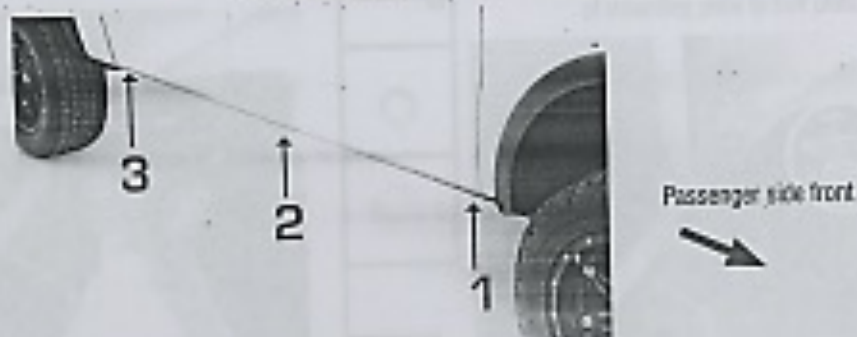
Preparation Before Installation

- Park your vehicle in a clean, level location. Check to make sure the vehicle is in park, or for manual drive models, place the transmission in first gear. Engage the parking brake. Chock wheels.
- Unpack the kit and identify the parts according to the content descriptions.
- An assistant is recommended to help position the running board properly during the installation.

Installation Steps

NOTE: Actual application may vary slightly from illustrations.

Identify the (3) mounting points for each bracket by looking under the passenger side of the vehicle and noting the three (3) locations illustrated below:



Beginning at the passenger side front (location 1 above), locate the two mounting points shown.

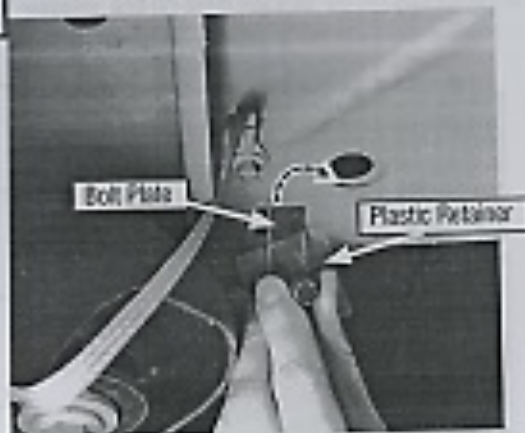


Remove both bolts and U-nuts as indicated. (Location 1 A)



2

Thread a 12mm plastic retainer over 12mm bolt / 10mm nut plate stud. Insert through the square mounting hole in rocker panel while holding on to the stud. (Location 1 B)



3

Align the welded nut on the bolt plate with the round hole on the right side. Thread plastic retainer over bolt plate stud until flush with rocker panel, in order to assist with holding bolt plate fixed in place while continuing installation.



4

5

Installation Steps

NOTE: Actual application may vary slightly from illustrations.

Place mounting plate over bolt plate stud.



6

Use (1) 10mm x 30mm bolt, (1) 10mm x 20mm flat washer, and (1) 10mm lock washer to secure one end of mounting plate to bolt plate.



7

Use (1) 12mm hex nut, (1) 12mm flat washer, and (1) 12mm lock washer to secure remaining end of mounting plate to bolt plate.



8

Place front bracket in Location 1 A and align with holes in rocker panel.



9

Place front bracket on to rocker panel using (2) 8mm x 30mm bolts, (2) 8mm x 24mm flat washers fit up through the bracket. Secure bracket to rocker panel using (2) 8mm x 16mm flat washer, (2) 8mm lock washers, and (2) 8mm hex nuts. Do not fully tighten at this time.



10

Attach upper end of support bar to mounting plate using (1) 10mm x 35mm bolt and (1) 10mm x 30mm flat washer inserted through the mounting plate and bar. Secure with (1) 10mm x 20mm flat washer, (1) 10mm lock washer, and (1) 10mm hex nut. Repeat for lower bar connection.

Attach upper end of support bar here



11

Installation Steps

NOTE: Actual application may vary slightly from illustrations.

Install (1) 12mm bolt plate and (1) 12mm plastic retainer.



12

Align double oval cutout in bracket over stud shown below.



13

Install middle bracket, top first. Secure with 12mm flange nut on to the bolt plate previously installed in Step 12.



14

Install washer plate over stud (Step 13), and secure with 12mm flange nut.



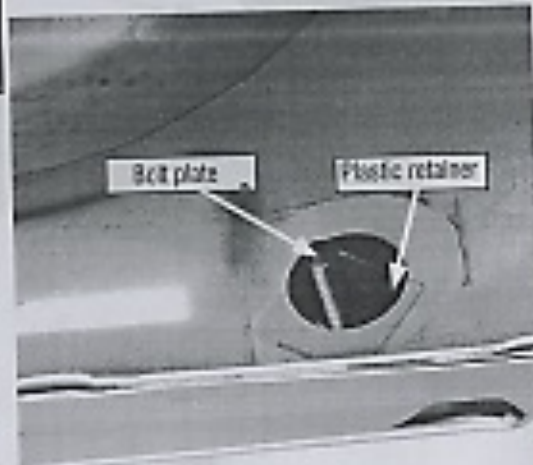
15

Locate position 3 (as shown in Step 1 above). Remove factory installed tape covering mounting hole.



16

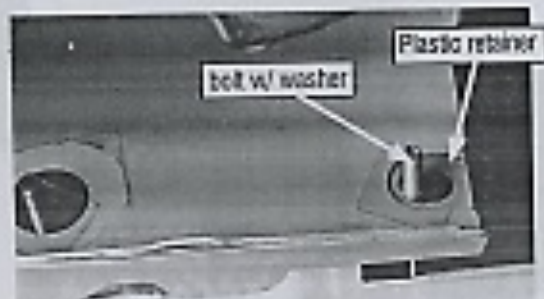
Install (1) 12mm bolt plate and (1) 12mm plastic retainer in mounting hole shown. Tighten plastic retainer to body.



17

Installation Steps NOTE: Actual application may vary slightly from illustrations.

Insert (1) 10mm x 35mm bolt and (1) 10mm x 30mm flat washer through hole in back of body. Thread (1) 10mm plastic retainer over bolt and tighten against body.



18

Install rear mounting bracket over stack. Secure the front of the bracket to the bolt plate with (1) 12mm x 24mm flat washer, (1) 12mm lock washer, and (1) 12mm nut. Secure the rear of the bracket to the bolt with (1) 10mm x 20mm flat washer, (1) 10mm lock washer and (1) 10mm hex nut.

12mm flat washer, lock washer, and nut

10mm flat washer, lock washer, and nut

19

Align the passenger side reef bar with the passenger side front mounting bracket and loosely attach using (2) 8mm x 25mm bolts, (2) 8mm lock washers, and (2) 8mm x 24 mm flat washers.



Repeat Step 20 to attach the reef bar at the middle and rear bracket locations.



20

21

Installation Steps

NOTE: Actual application may vary slightly from illustrations.
Check position of nerf board and ensure it is properly parallel with rocker panel. Adjust as needed.



22

Fully tighten all bracket bolts and nuts.



23

Rotate bar until step pad surface is level.



24

Fully tighten all nerf bar mounting bolts.



25

Repeat Steps 1 thru 25
for driver side.

Inspection After Installation

- Inspect all bolts and nuts for proper tightness.

Care and Cleaning

- Wash only with mild soap & dry with a clean cloth.
- Do not use cleaning solvents of any kind.

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