



RC1 Truck Performance  
Truck Grilles & Accessories

**We thank you!!** Royalty Core is especially grateful to be a part of your truck.

### Picture Details

Submit your truck pictures to [info@royaltycore.com](mailto:info@royaltycore.com) to mainstream your truck on our new Royalty Core website. We need quality pictures at different angles showing your entire truck in each shot.

### **IMPORTANT: SPECIAL GRILLE & LOGO CARE INSTRUCTIONS FOR 90-DAY PERIOD**

Rinse your grille or logo off on a weekly basis with fresh water and do not use chemicals. Use car wash soaps if needed. If your grille has studs with set screws-the setscrews are raw stainless so they need to be cleaned or rinsed on a regular basis in order to resist corrosion.

Royalty Core coated finishes are superior and it takes 90 days for this quality of finish to cure. Do not wax your grille or logo until the 90 days is over. You may use non-wax shiners or glaze during the 90 days. Please take extra care during this time period and avoid hazardous road conditions such as salty & gravel roads, construction zones, or chemical environments. We cannot warranty against chips or damage caused by rocks or other debris hitting your vehicle from other vehicles.

To prevent light scratches on your grille or logo during these 90 days do not apply pressure when washing. Blow dust or debris off before wiping gently with soft materials. Do not touch the finish with your bare hands but instead touch the edges during installation and be careful what you set the grille on. 90 days after you have received your grille or logo the finish is fully cured but we advice for you to follow the same care instructions to keep your grille in great condition.

Royalty Core chrome finishes are polished T304 which means the entire material is made from advanced chrome and nickel that lasts through even in the harshest conditions and can be re-polished over time. Old traditional chrome, which is cheaper, is carbon mild steel that has chrome plating on it that eventually chips, flakes off, and rusts, as most people know.

It's a good idea to follow these steps with all your accessories. We want your investment to last forever.

Thank you once again and let's see pictures!!!



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## Royalty Core Ford F-150 1997-2003 Grille Installation Instructions

**Caution:** Only place your Royalty Core Grille on a Clean, Flat, and Well Protected/Cushioned Work Area. Do not place it on a hard surface or where debris could scratch the finish. During installation keep area extremely clean after each step. The black fleece that your grille was shipped in is an excellent surface barrier. The finish requires special care during a 90-day period so before installation read grille care instructions thoroughly. Do not touch grille or logo surfaces; only handle product by touching edges only during installation and leaving no finger prints on the surface.

Your Royalty Core grille comes fully assembled to factory specs. Confirm that everything is properly tightened on both sides of the grille. Please be careful to not over tighten logos, which have small 10/32 nuts.

**Read All Instructions before Installing.** The first step for installation is to remove your factory OEM grille from your truck. You are going to cut the center portion of your OEM grille so that no OEM cross bars, plastic mesh, or any parts show through your Royalty Core grille once installed (See Pictures 1 & 2 to confirm exactly how your OEM grille will look after cutting). Do not cut or remove the OEM plastic lip that runs inward along the edges of the grille opening. Do not unscrew or detach the factory reinforcement frame along the inside borders of your OEM grille surround. Your Royalty Core grille will mount to these OEM parts. You are only cutting plastic and no metal. Your OEM grille opening must be cut large enough to clear the nuts on the backside of your Royalty Core grille but do not over cut. The Royalty Core grille frame will overlap your cut by about a 1/2-inch around the entire cut. Once you fit your Royalty Core grille inside make sure it's flush and if not trim just enough plastic only where needed to clear the nuts on the backside of your Royalty Core grille. It's held on by a sandwich affect so the overlapping is crucial. The overlapping is also needed to hide the cutting of those OEM cross bars for a clean appearance. Take your time to make the cut symmetrical and solid. Make cuts using a cut off wheel, die grinder, portable jigsaw, or hacksaw. File and sand edges smooth after all cutting. Blow or vacuum your OEM grille clean before installing your Royalty Core grille in it. Position your Royalty Core grille in your OEM grille from the front side only. Make sure all lines of your Royalty Core grille run parallel, smooth, and pinched to the outside lines of your OEM grille with no gaps.

The grey rectangular parts with one hole in the hardware baggy are mounting anchors, which hold your Royalty Core grille on. There are threaded 10/32 studs welded on the backside of your Royalty Core grille, which match the supplied anchors, lock washers, and nuts in the baggy. For an extra quality installation you may notch/cut out the plastic lip on your OEM grille to reduce it to 3/4 inch only where a mounting anchor clamps. These notches would not exceed 1 inch in width. Place your Royalty Core grille into your OEM grille from the front side and slide these mounting anchors on the studs from the backside. The anchor bend should face the back of the grille to grab like a claw. Follow it with a lock washer, nut, and twist slow without any power tools until snug. Once they are all in place confirm from the front side that the fitment is straight then tighten the anchor nuts but do not over tighten.

Once everything is fully tightened and looking great, install your OEM grille with your Royalty Core grille in it on your truck.

**Important Grille & Logo Care:** Wash your grille regularly with warm water and regular car wash soap only. When finished please email us pictures of different angles with your entire truck in each picture for the Royalty Core website.

The Royalty Core team is very grateful for your business!!! Thank you!!!

120 Cleveland Street Unit 1A Eugene, OR 97402 PHONE (541) 343-3643 FAX (541) 550-2059 [www.RoyaltyCore.com](http://www.RoyaltyCore.com)

ROYALTY CORE FORD F-150 1997-2003 GRILLE INSTALLATION INSTRUCTIONS

1961-1962

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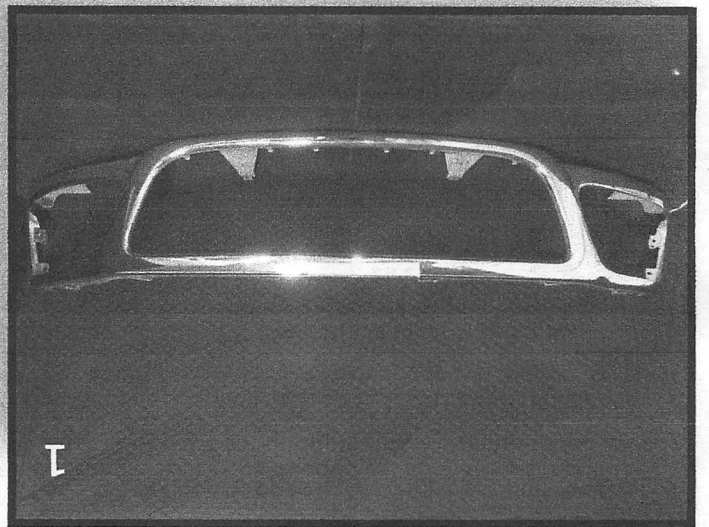
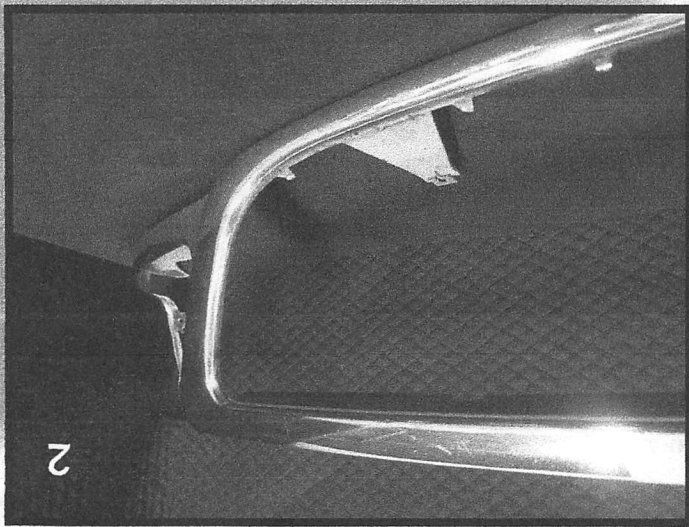
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**Royalty Core**

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## Packing Slip

**BILL TO**

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7 Lee Blvd  
Malvern, PA 19355

**SHIP TO**

Turn5 Inc  
Howard Griffeth  
130 Cherokee Place  
Fayetteville GA 30215  
678-758-6942

**INVOICE #** 1024

**DATE** 11/18/2016

**SHIP DATE**

12/30/2016

**SHIP VIA**

UPS

**PROJECT**

27353

**P.O. NUMBER**

330046

**SERVICE**

13602

**ACTIVITY**

Ford F-150 1997-2003 RC1 Classic Grille

**QTY**

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