

Fender Flares

Installation Instructions

PART NUMBER 791577

FITS Ford F-150 2015-2016

KIT INCLUDES:

- 1 Driver Side Front Fender Flare
- 1 Passenger Side Front Fender Flare
- 1 Driver Side Rear Fender Flare
- 1 Passenger Side Rear Fender Flare
- 2 Plastic Push Clips
- 2 S Clips w/ Screws
- 14 No.8 x 3/4 Trussflange Phillips head Screw
- 44 Button Head Bolts
- 44 Lock Nuts

PRIOR TO INSTALLATION

Read these instructions and make sure kit is complete before beginning the installation.

Required Tools

- No. 8 Phillips Head Screwdriver
- Allen Wrench Set
- 5/16" Wrench
- Drill with 7/64" bit

Installation of Front Fender Flares

Step 1. Preparing Fender Flares

- Set the flares on a clean surface so as not to damage them while working on them.
- Locate the provided button head bolts and install them onto the fender flares using the provided lock nuts. **Fig 1 & 2**

Step 2. Installing Front Flares

- Locate and remove the 2 OEM phillips screws on the inner fender lip (1 in the bumper cap, 1 in the mudguard) and set aside for reuse. **Fig 3 & 4**
- Place fender flare against vehicle lining up the holes in the flare with the OEM holes in the fender lip.
- Reinstall the OEM phillips head screws removed from the mudguard and the bumper cap. **Fig 5 & Fig 6**
- While keeping the flare flush against the fender, use a drill with a 7/64" bit and drill into the fender lip where the top 3 holes are located in the flares. **Fig 7**
- Locate 3 trussflange phillips head screws and screw them into the newly drilled holes in the fender lip. **Fig 8**
- Repeat this process for the other side of the vehicle.

Fig 1

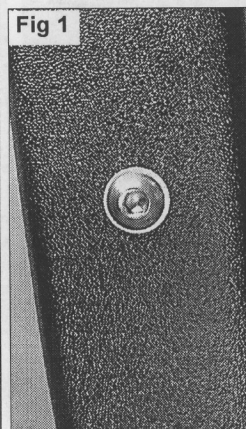


Fig 2



Fig 3

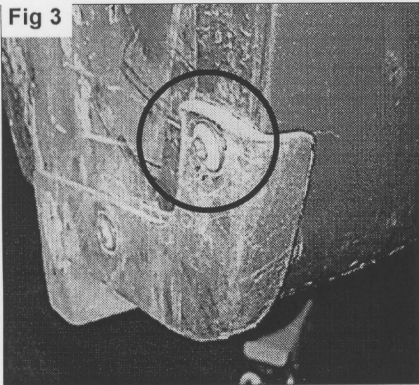


Fig 5

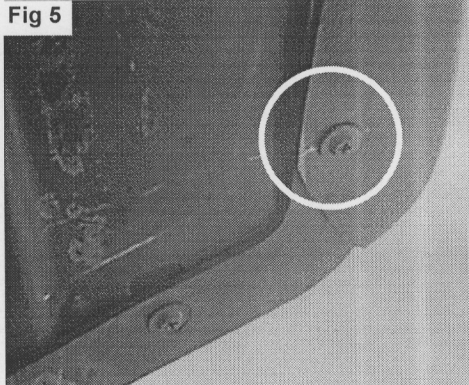


Fig 4

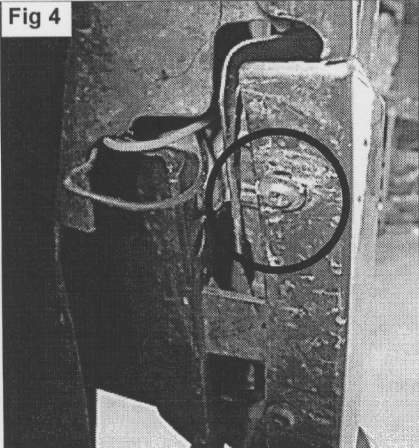


Fig 6

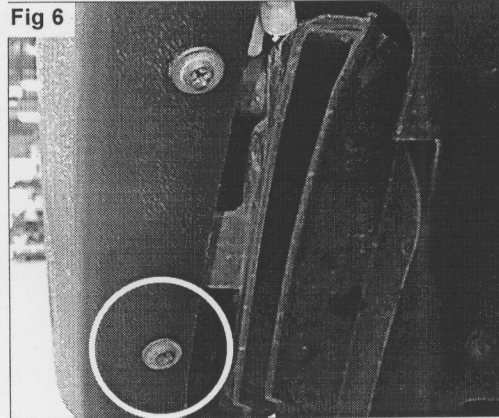


Fig 7

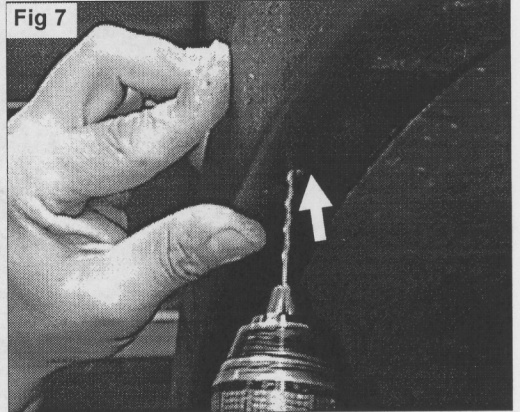
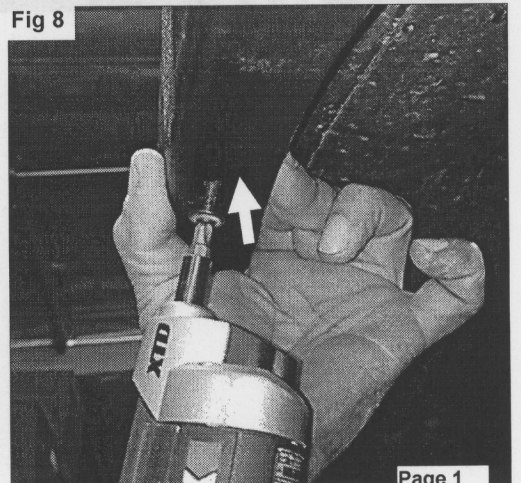


Fig 8



Installation of Rear Fender Flares

Step 1. Installing Rear Fender Flares

- Remove push clip from plastic rear bumper lip and save for reuse. **Fig 9**
- Locate one of the provided S clips and attach it to the front of the rear fender lip. **Fig 10**
- Place flare against vehicle to line up front hole in the flare with S clip and rear hole with rear bumper lip.
- Using the OEM push clip insert it back into the rear bumper lip attaching the rear of the flare to the vehicle.
- Using a provided S clip screw attach the front of the flare to the S clip.
- With the flare firmly pressed against the vehicle use a 7/64" drill bit and drill into the inner fender lip where the holes in the flares are. **Fig 11**
- Locate 4 trussflange phillips head screws and screw them into the newly drilled holes in the fender lip. **Fig 12**
- Repeat this process for the other side of the vehicle.
- This completes the installation process.

Fig 9

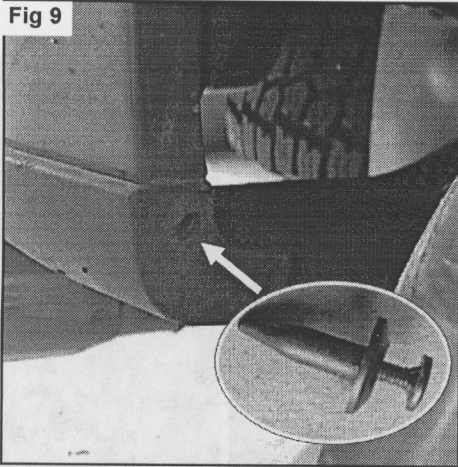


Fig 10

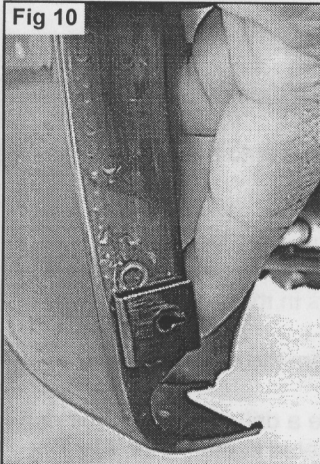


Fig 11



Fig 12

