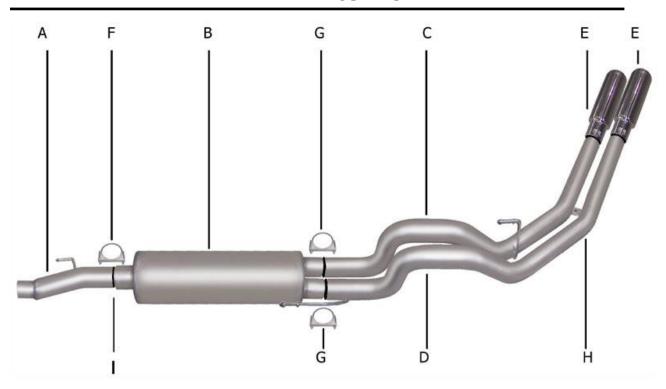


INSTRUCTION MANUAL CAT-BACK DEEGAN 38 DUAL SPORT EXHAUST

FORD F150 TRUCK 3.5L, V6 ECO BOOST 2/4WD SUPERCREW, LONG BED 6.5'

PART # 69218D



ITEM	PART#	QUANTITY	DESCRIPTION
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A	9997007708	1	3" HEADPIPE WITH WELDED HANGER
В	789800S	1	SUPERFLOW MUFFLER
С	9997007718	1	2.5" PASSENGER SIDE TAILPIPE W/HANGER
D	9997007728	1	2.5" DRIVER SIDE TAILPIPE W/HANGER
E	500640-B	2	4" BLACK SS TIP
F	OHD300	1	3" CLAMP
G	5757	2	2.5" CLAMP
H	BO-906	1	BOLT KIT FOR TAILPIPES
I	BO-1020	1	BOLT KIT FOR HEADPIPE
J	DE-13	2	DEEGAN 38 BADGE

Thank you for purchasing our GIBSON PERFORMANCE EXHAUST SYSTEM for your vehicle. If you need further assistance, please do not hesitate to call our Technical department at 1-800-528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION #69218D

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE YOU USE ALL THE PROPER SAFTEY PRECAUTIONS. USE JACK STAND TO SUPPORT THE TRUCK WHILE OFF THE GROUND. SET PARKING BRAKE, BLOCK THE TIRES AND USE SAFTEY GLASSES AND GLOVES. DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

HACKSAW, JACKSTAND, 1/2" WRENCH & SOCKET, 9/16" SOCKET & WRENCH, WD-40, MEASURING TAPE

TO REMOVE STOCK EXHAUST SEE BELOW FOR PROPER VEHICLE APPLICATION.



TO REMOVE YOUR STOCK EXHAUST, REMOVE IT FROM THE 2-BOLT FLANGE LOCATED JUST IN FRONT OF THE MUFFLER REMOVE HANGERS FROM RUBBER GROMMETS BY PULLING EXHAUST TOWARDS THE REAR OF THE VEHICLE, USE WD-40 TO AID IN REMOVAL, LEAVE GROMMETS IN PLACE.



INSTALL HEADPIPE # A INTO STOCK PIPE. THE END OF THE PIPE SHOULD BE AT THE 12 O'CLOCK POSITION, ATTACH WITH BOLT KIT #I DO NOT TIGHTEN.
INSERT WELDED HANGER INTO RUBBER GROMMET. REMOVE THE HANGER FRO THE FRAME & RELOCATE TO THE HOLES JUST TO THE LEFT OF THE OTHER HOLES YOU WILL NEED TO PRY THE INSERTS OUT & RE-INSTALL SFF PHOTO



INSTALL MUFFLER # B ONTO HEADPIPE 1 $\frac{1}{2}$ " TO 2". USE CLAMP # F TO SECURE MUFFLER TO HEADPIPE. DO NOT TIGHTEN. USE A JACK STAND TO HOLD UP THE MUFFLER. OUTLETS SHOULD BE LEVEL.



A THE SECOND SEC

INSTALL DRIVERS SIDE TAILPIPE # D INTO MUFFLER 1 ½" TO 2". INSERT HANGERS INTO RUBBER GROMMETS, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN. THE TAB ON THIS PIPE SHOULD GO ON BOTTOM OF PASSENGER SIDE PIPE USE BOLT KIT # H TO SECURE TOGETHER.



INSTALL YOUR BLACK
CERAMIC COATED TIPS.
PROCEED TO THE NEXT
SHEET ON HOW TO
INSTALL YOUR DEEGAN 38
BADGES. AFTER YOU HAVE
CHECKED FOR CLEARANCES
GO BACK AND TIGHTEN ALL
NUTS. BOLTS AND CLAMPS.



INSTALL PASS. SIDE TAILPIPE # C INTO MUFFLER 1 $\frac{1}{2}$ " TO 2". INSERT HANGER INTO RUBBER GROMMET, USE CLAMP # G TO SECURE PIPE TO MUFFLER. DO NOT TIGHTEN.

MAKE SURE YOU AT LEAST A 1" CLEARANCE ON ALL BRAKE LINES, FUEL LINES, SHOCKS, TIRES, ETC.