

2015 Ford F-150 Reg, Super, Crew Cabs

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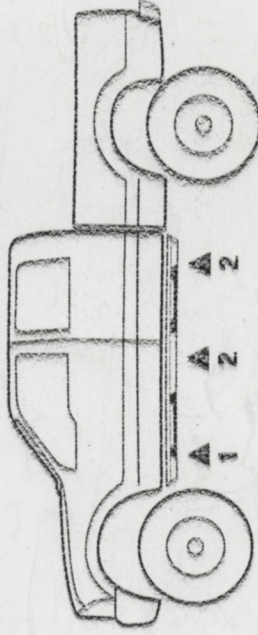
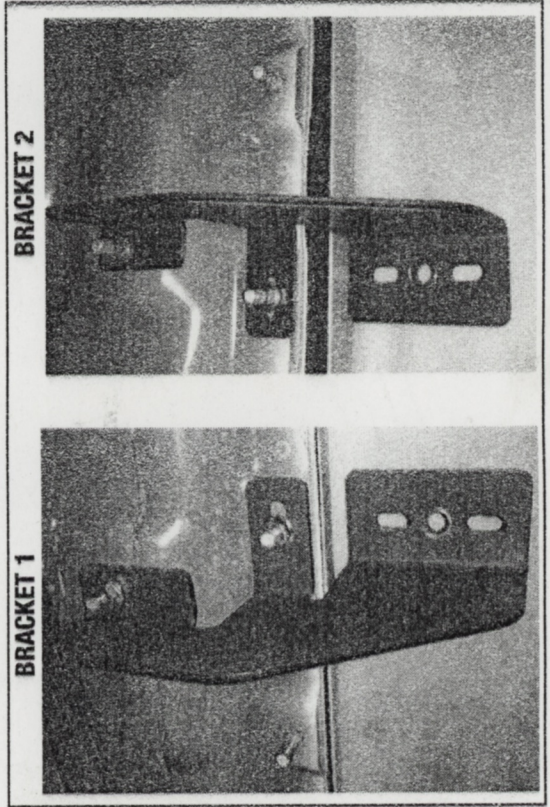
**PARTS LIST**

QTY	PART	QTY	PART
2	BRACKET # 1	12	5/16" LOCK WASHER
4	BRACKET # 2 * See Note	6	5/16" CARRIAGE BOLT
12	8MM FLANGE NUT	6	5/16" FLANGE NUT
12	5/16" FLAT WASHER	6	BRACKET CLAMP

**BRACKET INSTALLATION**

1. Remove contents from box and check for damaged parts. Verify all parts are present, making sure to read and understand instructions before install.
2. Locate factory threaded studs on inside body panel and pinchwheel.  
BRACKET 1 is the FRONT Bracket.  
BRACKET 2 is MIDDLE and REAR Bracket
3. Position the bracket over the factory studs. Install 5/6" flat washer and 5/16" lock washer and 8MM Flange Nut on studs. Tighten hardware over bracket.

- \* **Note:** For Regular and Extended Cab, use only 2 Middle/Rear brackets.
4. Repeat install on passenger side.



**HD STEP INSTALL**

1. Install 5/16" carriage bolt and "bracket clamp" to each bracket through hole "C". Having a second person or jack stands will be helpful on install.
2. CAREFULLY place HD STEP over bracket clamps and align so that clamp tabs are in between step channel. Begin to hand tighten 5/16" flange nuts while making sure bracket clamp tabs are aligning to the bracket holes.
3. Once you have all clamps hand tightened to brackets, this should allow the HD STEP to slide forward and back to allow for final alignment to vehicle.
4. Once satisfied with alignment, tighten all 5/16" flange nuts for final install.

