



INSTALLATION INSTRUCTIONS

PART#: 9B041901SS\9B041901A

SIDE BAR FOR FORD F-150 REG. CAB 04-07

TEL ☐ 1-866-XANATOS

PARTS LIST:

2	Side Tubes	40	8mm Flat Washer
2	Front Brackets	24	8mm Lock Washer
2	Rear Brackets	8	8mm Flange Nut
24	8mmx30mm Bolt	8	8mm Nut Clip

STEP 1 REMOVE CONTENTS FROM BOX AND VERIFY ALL PART ARE PRESENT. READ INSTRUCTIONS COMPLETELY BEFORE BEGINNING.

STEP 2 REMOVE PLUGS AND INSTALL NUT CLIPS AS SHOWN (SEE FIGURE 1)

STEP 3 INSTALL FRONT AND REAR BRACKETS AS SHOWN. HAND TIGHTENS (SEE FIGURE 2). **STEP 4** LINE BRACKET HOLES WITH THE THOSE OF THE TUBE.ASSEMBLE HARDWARE.

STEP 5 MAKE SURE STEP BAR AND BRACKETS ARE PROPERLY ALIGNED. TIGHTEN AND TORQUE HARDWARE TO 19 FT-LBS.

FIGURE 1



FIGURE 2



FINISH PROTECTION- OUR PRODUCTS HAVE A HIGH FINISH THAT MUST BE MAINTAINED SUCH AS ANY OTHER HIGH FINISH PRODUCT ON THE VEHICLE. PROTECT THE FINISH WITH A NON-ABRASIVE AUTOMOTIVE WAX. THE USE OF SOAP, POLISH, OR WAX THAT CONTAINS ABRASIVES IS DETRIMENTAL, AS THE COMPOUNDS SCRATCH THE FINISH AND OPEN IT TO CORROSION.

DISCLAIMER- BUYER ASSUMES ALL RISK AND LIABILITY WHATSOEVER FROM THE INSTALLATION AND USE OF OUR PRODUCTS. OUR PRODUCTS ARE SOLD AS DECORATIVE ACCESSORIES AND SHOULD NOT BE RELIED UPON AS PROTECTION FOR THE VEHICLE OR OCCUPANTS IN THE EVENT OF A COLLISION OR ROLL OVER. THE MANUFACTURER ASSUMES NO LIABILITY FOR INJURY, LOSS, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN THE EVENT OF A COLLISION OR ROLLOVER.