

# Silver Bullet 

Throttle Body Spacer PN 46-33011

## Important!

Please verify the parts list and read all instruction steps before you begin installation.

| Make | Model | Year | Engine |
| :--- | :--- | :---: | :--- |
| Ford | Raptor | $2010-2014$ | V8-6.2L |
| Ford | F-150 Platinum | $2010-2013$ | V8-6.2L |
| Ford | F-150 Harley Davidson | $2010-2013$ | V8-6.2L |
| Ford | F-250/350 | $2011-2013$ | V8-6.2L |

1. Remove the intake tube using a 8 mm nut driver (or a flat-head screwdriver) to loosen the two hose clamps.
2. Disconnect the two hoses on the right side of the intake plenum, and unclip the electrical clip on the left side of the plenum.
3. Using a 10 mm socket, loosen the two bolts at the front of the intake plenum. With the 8 mm nut driver (or flat-head screwdriver), loosen the hose clamp located on the backside of the intake plenum. At this point you should be able to completely remove the plenum.
4. Unbolt the throttle body with a 10 mm socket.
5. Now place the new Silver Bullet throttle body spacer up against the intake manifold with the "AIR IN" side facing out. Using the provided M6 x 75mm bolts, M6 washers, and with the gasket between the throttle body and the new throttle body spacer, secure the throttle body to the intake manifold.
6. Install the new 1" brackets that were included in the kit using the new $\mathrm{M} 6 \times 16 \mathrm{~mm}$ screws. Also, at this point, you need to unclip the power cable that is connected to the alternator from the metal bracket.
7. Reinstall the intake plenum and secure it to the new 1 " brackets using the OE bolts. Do not forget to tighten the hose clamp at this time too. Also, connect the two hoses to the right side of the plenum, and connect the electrical clip to the left side of the plenum (may have to slide it forward).
8. Re-install the intake tube and tighten both clamps. Your installation is now complete!


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| 1 | aFe Silver Bullet Spacer |
| 1 | Gasket |
| 4 | M6 x 75mm hex bolts |
| 4 | M6 lock washers |

4 M6 flat washers
2 1" Brackets
$2 \mathrm{M} 6 \times 16 \mathrm{~mm}$ counter sunk bolts

