IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



2006-08 Ford F-150 XLT, Lariat & King Ranch 2 Piece "Q" Grille

G 20 G6R

Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

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Part #1045-0185-06Q

<u>Quantity</u>	<u>Description</u>	<u>Part No.</u>
	F-150 "Q" Grille Insert - Upper	
1 6	Hardware Kit (components listed below) 8-32 ESNA Half Nuts	1045-0182-06Q 1999-0065-00
	187" x 1.5" Black Silicone Sleeves Mounting Brackets	

IMPORTANT!

BE CAREFULL WHEN CLEANING THE STAINLESS STEEL GRILLE SECTIONS. THE EDGES OF THE STAINLESS STEEL CAN BE EXTREMELY SHARP! The XLT and King Ranch models come from the factory with both styles of upper grilles. If the F150 you are working on has a six section upper grille, please order part number 1045-0585-06Q Will not fit 2008 Harley Davidson, Lariat with Lariat chrome package, Limited and FX2 Sport with factory Billet Grille insert.







- 1. Tape around the grille surround and insert to prevent scratching the plastic.
- Install a silicone sleeve onto each mounting stud. This will conceal the treads so that they are not visible. Trim the length as needed.
- Remove the protective film from the grilles and use a mild solvent or adhesive remover followed by glass cleaner or alcohol to remove any glue residue.
- 4. Carefully align the stainless grille into the factory grille opening. Once the paint is dry, realign the stainless grille and open the hood. Install a flat mounting washer and an ESNA lock nut onto each stud and tighten.



5. For mesh grilles that are black from the factory. proceed to Step 9. If the factory grille insert is not black, draw a line with the edge of the E&G grille, then remove the grille.



Once the grille is removed, trim the tape 1/8" inside the line drawn in the previous step.



7. Paint the exposed factory honeycomb flat or semi gloss black to conceal it. Make sure you mask behind the grille and over the headlights to prevent paint overspray.



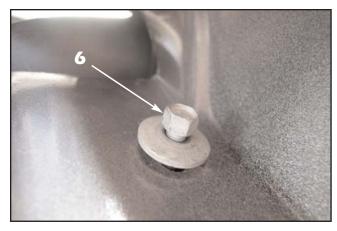
8. Reinstall the E&G grille as outlined in **Step 4**.

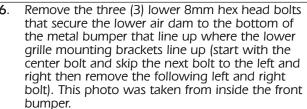


P. Reinstall the thread protectors that came installed on the grille to cover the exposed threads.



10. Remove the protective masking tape applied to the factory grille surround. Pull the tape back over itself to prevent the tape from tearing. If the grille fits tight and the tape binds, you can pull up on the grille and pull down on the factory grille frame for the added clearance needed to remove the tape.







Carefully pass the lower "Q" grille through the existing opening in the metal bumper, making sure that the lower mounting brackets line up with the mounting holes in the metal bumper.



- 8. Reinstall the factory 8mm hex bolts to secure the lower grille into place. Make sure that the lower section is tight against the lower bumper opening as you tighten the bolts.
- 9. Finished installation.

WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Twenty-Four (24) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product. To obtain performance under this warranty you must:

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- Returns All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Twenty-Four (24) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise most be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original maner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

For Return Authorization, write or telephone: E&G Classics, Inc., 8910 McGaw Court, Columbia, MD 21045 (410) 381-4900 Attn: Return Department

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