

# IMPORTANT: PLEASE RETAIN THIS INSTRUCTION MANUAL FOR FUTURE REFERENCE



## 2006-08 Ford F-150 XLT, Lariat & King Ranch 2 Piece "Q" Grille G 20 G6R

### Notes to the Technician:

E&G is proud to present this package to you and reminds you that for technical information, contact Lynn Eash or Lee Clary at 410-381-4900. Do not attempt installation any E&G product without first reading the detailed instructions. E&G Classics will not warrant damaged parts or vehicle due to altered installation instructions.

Copyright © 2006 by E&G Classics, Inc.

All right reserved. The reproduction or utilization of this work in any form or any electronic, mechanical, or other means, no known or hereafter invented, including xerography, photocopying, and recording, and in any information storage retrieval system is forbidden without written permission of owners.



### Part #1045-0185-06Q

Quantity	Description	Part No.
1	F-150 "Q" Grille Insert - Upper	1045-0184-04Q
1	F-150 "Q" Grille Insert - Lower	1045-0183-06Q
1	Hardware Kit (components listed below)	1045-0182-06Q
6	8-32 ESNA Half Nuts	1999-0065-00
6	.187" x 1.5" Black Silicone Sleeves	1999-0118-00
6	Mounting Brackets	1108-0158-97

### IMPORTANT!

BE CAREFULL WHEN CLEANING THE STAINLESS STEEL GRILLE SECTIONS. THE EDGES OF THE STAINLESS STEEL CAN BE EXTREMELY SHARP! The XLT and King Ranch models come from the factory with both styles of upper grilles. If the F150 you are working on has a six section upper grille, please order part number 1045-0585-06Q

Will not fit 2008 Harley Davidson, Lariat with Lariat chrome package, Limited and FX2 Sport with factory Billet Grille insert.



1. Tape around the grille surround and insert to prevent scratching the plastic.

2. Install a silicone sleeve onto each mounting stud. This will conceal the threads so that they are not visible. Trim the length as needed.  
3. Remove the protective film from the grilles and use a mild solvent or adhesive remover followed by glass cleaner or alcohol to remove any glue residue.

4. Carefully align the stainless grille into the factory grille opening. Once the paint is dry, realign the stainless grille and open the hood. Install a flat mounting washer and an ESNA lock nut onto each stud and tighten.



5. For mesh grilles that are black from the factory, proceed to Step 9. If the factory grille insert is not black, draw a line with the edge of the E&G grille, then remove the grille.



6. Once the grille is removed, trim the tape 1/8" inside the line drawn in the previous step.



7. Paint the exposed factory honeycomb flat or semi gloss black to conceal it. Make sure you mask behind the grille and over the headlights to prevent paint overspray.



8. Reinstall the E&G grille as outlined in Step 4.



9. Reinstall the thread protectors that came installed on the grille to cover the exposed threads.



10. Remove the protective masking tape applied to the factory grille surround. Pull the tape back over itself to prevent the tape from tearing. If the grille fits tight and the tape binds, you can pull up on the grille and pull down on the factory grille frame for the added clearance needed to remove the tape.





6. Remove the three (3) lower 8mm hex head bolts that secure the lower air dam to the bottom of the metal bumper that line up where the lower grille mounting brackets line up (start with the center bolt and skip the next bolt to the left and right then remove the following left and right bolt). This photo was taken from inside the front bumper.



7. Carefully pass the lower "Q" grille through the existing opening in the metal bumper, making sure that the lower mounting brackets line up with the mounting holes in the metal bumper.



8. Reinstall the factory 8mm hex bolts to secure the lower grille into place. Make sure that the lower section is tight against the lower bumper opening as you tighten the bolts.  
9. Finished installation.

#### WARRANTY INFORMATION:

E&G Classics, Inc. warrants its chrome parts and products to be free from defects in material, workmanship or finish for Twenty-Four (24) months from the date of shipment by E&G. This warranty is limited to the repair or replacement, at E&G Classics option, of the defective part or product. **To obtain performance under this warranty you must:**

- 1.) Present your E&G unit to an authorized distributor in your area with proof of purchase.
- 2.) If no distributor is available, contact E&G Classics (address below) for authorization to return unit.
- 3.) Returns - All unauthorized returns will be refused. Merchandise approved by E&G for return must have been purchased within the Twenty-Four (24) months. All returns require an authorization number obtained from E&G and the actual return must be accompanied by the written authorization form filled out completely. All merchandise must be inspected upon receipt and shortages reported within 48 hours. All merchandise must be in a resalable condition. Merchandise must be packed carefully in the original packing. If original packing is no longer usable, repack item(s) comparable to original manner. All returns are subject to a 25% handling charge. Special order items are not returnable. Defective merchandise must have an explanation of the problem. No credit will be issued unless invoice number and date of purchase has been supplied. Manufacturer shall be sole judge of defects in a product.
- 4.) UPS accounts - All returns must be prepaid. Do not send return shipments freight collect. Once E&G has made its decision and it is a claim against our warranty policy, E&G will credit incoming freight on damaged parts.
- 5.) No discontinued part or parts changed due to body style are returnable.

**For Return Authorization, write or telephone: E&G Classics, Inc., 8910 McGaw Court, Columbia, MD 21045 (410) 381-4900 Attn: Return Department**

You are responsible for inspecting all packages containing E&G Classics' parts and product immediately upon their receipt and must file a claim with the carrier for any damage disclosure by such inspection and notify E&G classics in writing at the above address of any such damage. This warranty does not extend to any of our products which have been subject to misuse, neglect, accident or have been altered or repaired in any way. This warranty does not cover any accidental or consequential damages for any breach of this warranty agreement. E&G Classics shall have no responsibility for any loss of time, inconvenience, commercial loss or consequential damage, nor shall E&G be liable for any injury or damage to persons or property by reason of any defect in material, workmanship or finish of its parts or products. This warranty gives you specific legal rights and you may have other rights which may vary from state to state.