

Installation Guide for Steel Craft Heavy Duty Side Step Bars - Semi-Gloss Black (15-18 F-150 Super-Cab)



- The truck being used for this guide is a 2016 Ford F150 XLT FX 4X4 super-cab. It is recommended that you 1st clean your truck and try to wash any mud from underneath it.



- 1st you will need to uncrate your steps, inspect them for any damage, and to ensure that all hardware is included.



In the box you will find the following times:

1. Driver side step-bar
1. Passenger side step-bar
8. Plastic square washers
8. 8mm flat washer
8. 8mm locking nuts

Tools that you will need:

- ½" wrench
- ½" socket and ratchet
- Ramps or jack with jack stands



- Place one side of your truck on ramp or jack stands. Insure you're truck in level and the parking break is set. Also chock the rear tire of the other side of the truck for safety.



- If your truck does not have OEM or other bars you can skip this step.
- Remove the 6 8mm bolts with the ½" socket and ratchet and then remove the bar.



- Clean the bolts to ensure that there is no dirt or mud on them.
- Install the flat plastic washers (this is to help prevent galvanic corrosion)



- Install the new step bar starting with the with the front 1st. you will have to bring the front of the bar to the outside then place bracket on the studs.
- Once the front and rear brackets are in place install 8mm flat washers and start the 8mm locking nuts.
- Tighten the 1 of the front nuts and then rear nuts to snug up the bar.
- Once you are happy with the adjustment tighten all nuts. (Do not over tighten the nut as you could snap off the studs) There is no torque setting.
- Repeat steps for passenger side step-bar



Total time for install is about 1 hour. Note that if you had OEM bars these will be about 3" lower.